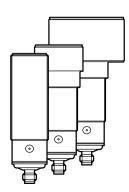




Operating instructions
Ultrasonic diffuse-reflection sensor
without IO-Link

UIT511 UIT513 UIT514 UIT516 UIT517

**UIT510** 



# 1 Preliminary note

### 1.1 Symbols used

- Instructions
- > Reaction, result
- [...] Designation of keys, buttons or indications
- → Cross-reference
- Important note
  Non-compliance may result in malfunction or interference.
- Information
  Supplementary note.

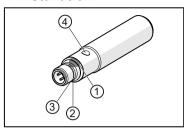
# 2 Safety instructions

- Read this document before setting up the product and keep it during the entire service life.
- The product must be suitable for the corresponding applications and environmental conditions without any restrictions.
- Only use the product for its intended purpose (→ 3 Functions and features).
- If the operating instructions or the technical data are not adhered to, personal injury and/or damage to property may occur.
- The manufacturer assumes no liability or warranty for any consequences caused by tampering with the product or incorrect use by the operator.
- Installation, electrical connection, set-up, operation and maintenance of the product must be carried out by qualified personnel authorised by the machine operator.
- · Protect units and cables against damage.

# 3 Functions and features

Ultrasonic sensor for monitoring levels and detecting objects.

#### 4 Installation



- Secure the unit to a bracket.
- 1/2: status LEDs 1/2 (yellow), setting aid and output indication
- 3: echo LED (green), is on when object or background is detected
- 4: teach button
- Sound-absorbing surfaces have a negative effect on a reliable function.
- ► Consider the dead zone (→ Technical data sheet):

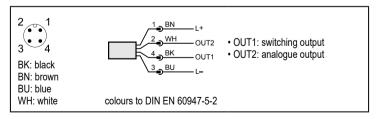
  No object detection in the dead zone.
- For units with metal housing (according to UL 508):

  Observe a minimum distance of 12.7 mm between the sensor and non-insulated live parts.
- For further information please refer to www.ifm.com

  General information about installation and operation.

# 5 Electrical connection

- Disconnect power.
- ► Connect unit (depending on the type selected):



# 6 Settings

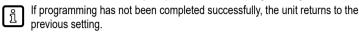


The unit and the parameters are set via the teach button ( $\rightarrow$  6.1).

#### 6.1 Teach button

# 6.1.1 Start programming mode

- ▶ Press the teach button for 2 s...6 s.
- > Yellow status LEDs 1/2 flash (1 Hz), the unit is in the programming mode.



# 6.1.2 Set output response

- ► Start programming mode (→ 6.1.1).
- ▶ Position the object in P1 (Fig. 1 or 2).
- ▶ Press the teach button for 1 s.
- > Yellow status LEDs 1/2 flash (2.5 Hz), P1 setting is completed.
- ▶ Position the object in P2 (Fig. 1 or 2).
- ▶ Press the teach button for 1 s.
- > Yellow status LEDs 1/2 flash briefly (4 Hz), P2 setting is completed.

# 6.1.3 Invert output response

- ▶ Press the teach button for > 6 s.
- > Yellow status LEDs 1/2 flash (> 10 Hz).
- > Yellow status LEDs 1/2 flash briefly (> 4 Hz).
- > Output function is inverted.

### 6.1.4 Restore factory setting

- ▶ Align the unit so that no echo is received.
- > Green echo LED off.
- ► Start programming mode (→ 6.1.1).
- ▶ Press the teach button for 1 s.
- > Yellow status LEDs 1/2 flash briefly (4 Hz), factory setting is restored.

In case of object recognition, the following output signals are provided:

