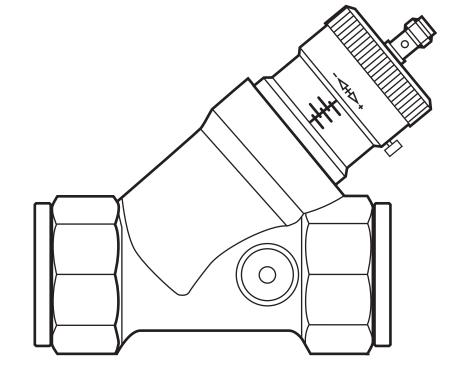


Operating instructions Mechatronic flow sensor

#### efectorano SBG357

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## **1 Safety instructions**

- Please read the product description prior to set-up of the unit. Ensure that the product is suitable for your application without any restrictions.
- Improper or non-intended use may lead to malfunctions of the unit or to unwanted effects in your application. That is why installation, electrical connection, set-up, operation and maintenance of the unit must be carried out by qualified personnel authorised by the plant operator.
- Check the compatibility of the product materials (see technical data) with the media to be monitored in all applications.

## 2 Functions and features

The unit monitors liquid media (water, glycol solutions, oils).

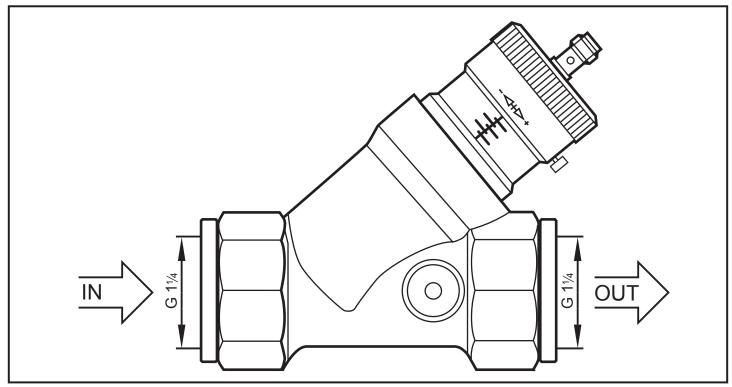
It detects the volumetric flow quantity to the principle of differential pressure and switches the output:

- Output closed (LED = ON), if volumetric flow quantity  $\geq$  switch point.
- Output open (LED = OFF), if volumetric flow quantity < switch point.

The switch point is adjustable.

## 3 Installation

- Ensure that the system is free of pressure during installation.
- Ensure that no media can leak at the mounting location during installation.
- Install the unit according to the marked flow direction into a pipe G 1¼ and tighten firmly.

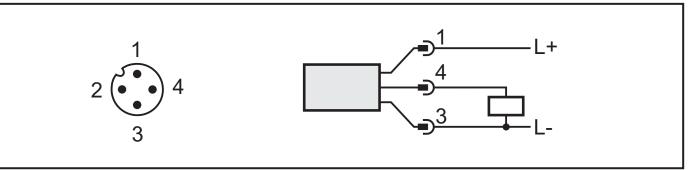


IN = inlet OUT = outlet

## 4 Electrical connection

The unit must be connected by a qualified electrician. The national and international regulations for the installation of electrical equipment must be adhered to. Voltage supply to EN 50178, SELV, PELV.

- ► Disconnect power.
- Connect the unit as follows:

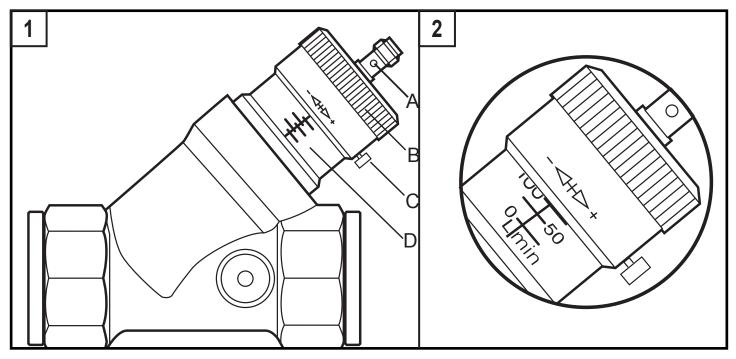


For information about available sockets/connectors see:www.ifm.com $\rightarrow$  Products $\rightarrow$  Accessories

# 5 Switch point setting

There are 2 possibilities:

- Definition of requested value  $\rightarrow$  5.1.
- Adjustment to existing flow  $\rightarrow$  5.2.



A: LED; B: setting screw; C: lock screw; D: setting scale

Do not turn the setting screw beyond the maximum value of the setting range ( $\rightarrow$  Technical data) to avoid faulty switching.

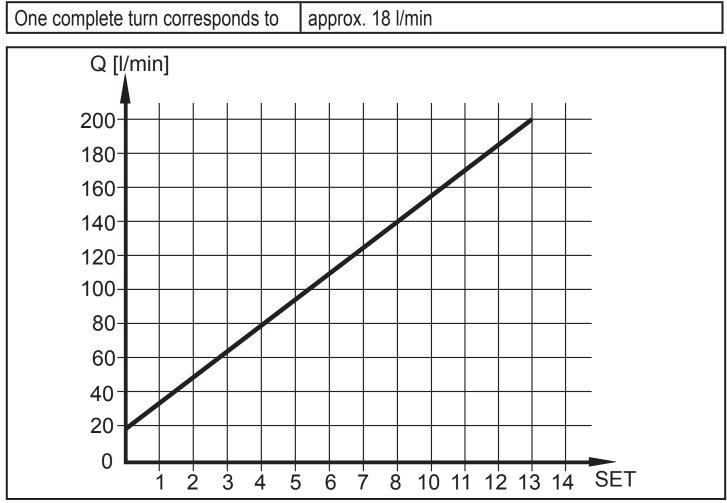
#### 5.1 Definition of requested value

- ► Loosen the lock screw.
- ► Turn the setting screw until the requested value just becomes visible on the setting scale. → Example in figure 2: requested value = 100 l/min.
- ► Tighten the lock screw.

#### 5.2 Adjustment to existing flow

- ► Let the normal flow circulate in the installation.
- ► Loosen the lock screw.
- ► Set the switch point with the setting screw.
  - If the LED lights before setting: turn the setting screw in the direction [+] until the LED goes out. Then turn in the opposite direction [-] until the LED lights.
  - If the LED does not light before setting: turn the setting screw in the direction [-] until the LED lights.
- ► Tighten the lock screw.

Correlation between number of the turns of the setting screw (SET) and switch point in I/min:

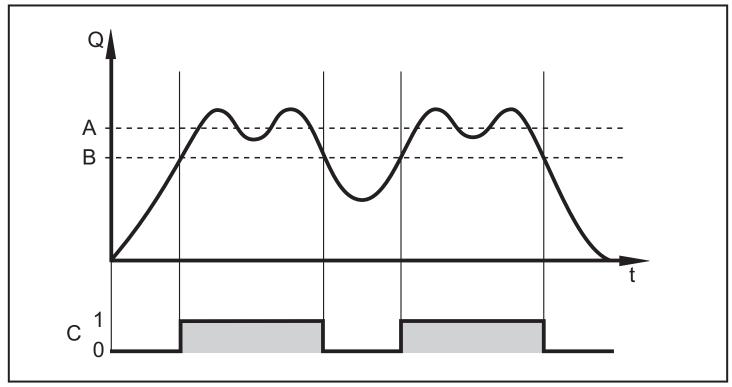


The diagram shows the typical course of the measurement curves for water at 20  $^\circ\text{C}.$ 

## 6 Operation

After power on the unit is ready for operation. It detects the volumetric flow quantity and switches the output according to the setting.

Function diagram



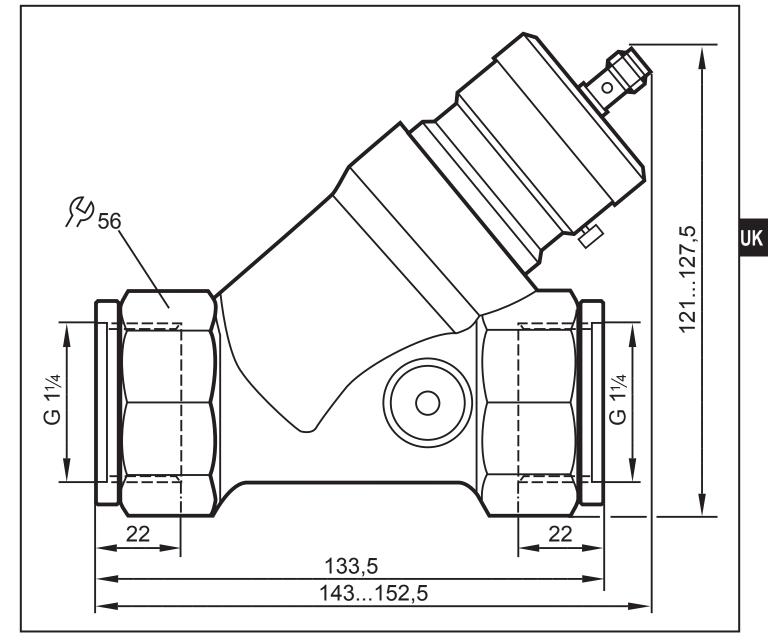
A = requested flow; B = switch point; C = switching output

## 7 Maintenance, repair and disposal

In case of correct use no maintenance and repair measures are necessary. In case of strongly polluted media: mount a filter in front of the inlet (IN). Recommendation: use a 50-micron filter.

Only the manufacturer is allowed to repair the unit.

After use dispose of the unit in an environmentally friendly way in accordance with the applicable national regulations.



dimensions are in millimeters

### 9 Technical data

Setting range [l/min]
Operating voltage [V]
Protected against short circuits, reverse polarity and overload Voltage drop [V]< 2.5
Current consumption [mA]< 15
Hysteresis [l/min]  .510    Repeatability [% of value of measuring range]  .1    Accuracy [% of value of measuring range]  .1    Pressure loss [bar]  .0.10.2    Response time [s]
Housing materialsbrass chemically nickel-plated; aluminium anodised; PÚ Materials (wetted parts) stainless steel (304S15); brass chemically nickel-plated; PÚ; O-ring: FPM (Viton)
Protection IP 67 III
Switching cycles min
Medium temperature [°C]
Operating temperature [°C]

Further information at www.ifm.com