

Q4X Stainless Steel Analog Laser Sensor



Quick Start Guide

Class 1 laser CMOS analog sensor with an analog output. Patent pending.

This guide is designed to help you set up and install the Q4X Analog Sensor. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at www.bannerengineering.com. Search for p/n 185624 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

For illustration purposes, the threaded barrel model Q4X images are used throughout this document.



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Features

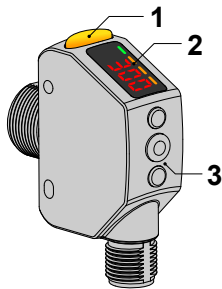


Figure 1. Sensor Features—Threaded Barrel Models

1. Output Indicator (Amber)
2. Display
3. Buttons

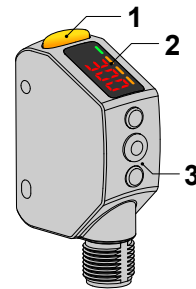


Figure 2. Sensor Features—Flush Mount Models

Display and Indicators

The display is a 4-digit, 7-segment LED. The main screen is the Run Mode screen, which shows the current distance to the target in millimeters.



Figure 3. Display in Run Mode

1. Stability Indicator (STB = Green)
2. Active TEACH Indicators
 - 2-PT = Two-Point TEACH (Amber)
 - 1-PT = One-Point TEACH (Amber)
3. Display Value Indicator (MM = Amber)

Output Indicator

- On—Displayed distance is within the taught analog output window
- Off—Displayed distance is outside of the taught analog output window

Active TEACH Indicators (2PT and 1PT)

- 2-PT on—Two-point TEACH mode selected (default)
- 1-PT on—One-point TEACH mode selected

Stability Indicator (STB)

- On—Stable signal within the specified sensing range
- Flashing—Marginal signal, the target is outside of the limits of the specified sensing range, or a multiple peak condition exists
- Off—No target detected within the specified sensing range

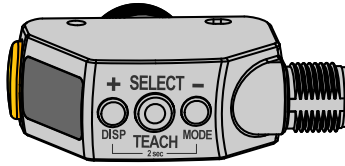
Display Value Indicator (MM)

- On—Display shows the distance in millimeters (default)
- Off—Display shows the analog output value



Buttons

Use the sensor buttons (SELECT)(TEACH), (+)(DISP), and (-)(MODE) to program the sensor.



(SELECT)(TEACH)

- Press and hold for longer than 2 seconds to start the currently selected TEACH mode (the default is two-point TEACH)
- Press to select menu items in Setup mode

(-)(MODE)

- Press to change the distance setting for the 0 V (4 mA) point; press and hold to decrease numeric values
- Press and hold for longer than 2 seconds to enter Setup mode
- Press to navigate the sensor menu in Setup mode

(+)(DISP)

- Press to change the distance setting for the 10 V (20 mA) point; press and hold to increase numeric values
- Press and hold for longer than 2 seconds to toggle the display value between the distance and the analog output
- Press to navigate the sensor menu in Setup mode



NOTE: When navigating the menu, the menu items loop.

Laser Description and Safety Information



CAUTION: Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure. Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

Class 1 Lasers

Class 1 lasers are lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

COMPLIES WITH 21 CFR 1040.10 AND 1040.11
EXCEPT FOR DEVIATIONS PURSUANT TO
LASER NOTICE No. 50, DATED JUNE 24, 2007.
BANNER ENGINEERING CORP.
9714 10TH AVENUE NORTH
MINNEAPOLIS, MN 55441

CLASS 1
LASER PRODUCT

COMPLIES WITH IEC 60825-1:2007

Laser wavelength: 655 nm

Output: < 0.20 mW

Pulse Duration: 7 μ s to 2 ms

Installation

Install the Safety Label

The safety label must be installed on Q4X sensors that are used in the United States.



NOTE: Position the label on the cable in a location that has minimal chemical exposure.

1. Remove the protective cover from the adhesive on the label.
2. Wrap the label around the Q4X cable, as shown.
3. Press the two halves of the label together.

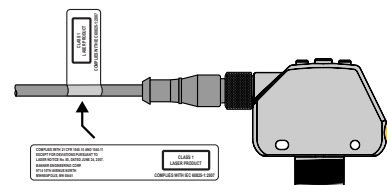


Figure 4. Safety Label Installation

Sensor Orientation

Optimize detection reliability and performance with correct sensor-to-target orientation. To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

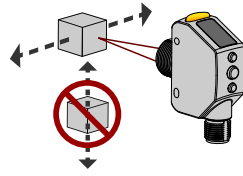


Figure 5. Optimal Orientation of Target to Sensor

See the following figures for examples of correct and incorrect sensor-to-target orientation as certain placements may pose problems for sensing some targets.

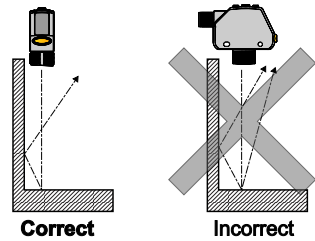


Figure 6. Orientation by a wall

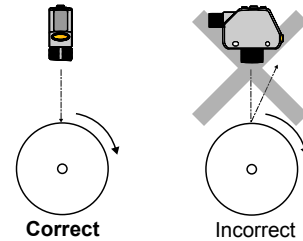


Figure 7. Orientation for a turning object

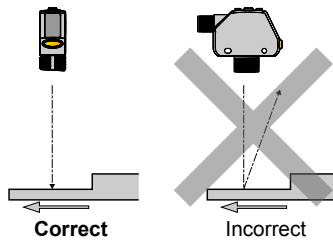


Figure 8. Orientation for a height difference

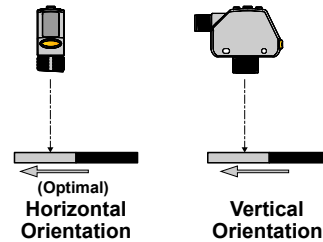
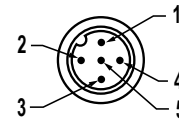
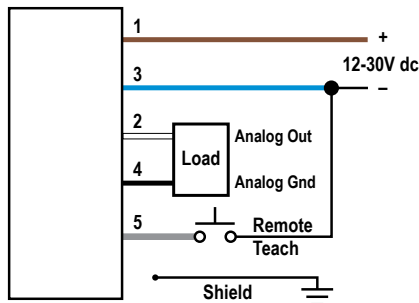


Figure 9. Orientation for a color or luster difference

Mount the Sensor

1. If a bracket is needed, mount the sensor onto the bracket.
2. Mount the sensor (or the sensor and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the sensor alignment.
4. Tighten the mounting screws to secure the sensor (or the sensor and the bracket) in the aligned position.

Wiring Diagram



Key

- 1 = Brown
- 2 = White
- 3 = Blue
- 4 = Black
- 5 = Gray



NOTE: Open lead wires must be connected to a terminal block.



NOTE: The input wire function is user-selectable; see the Instruction Manual for details. The default for the input wire function is off (disabled).



NOTE: Shielded cordsets are recommended for all models with quick disconnect fittings. It is recommended that the shield wire be connected to -V dc (the blue wire).

Cleaning and Maintenance





Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. may create stray light that may degrade the peak performance of the sensor. Blow the window clear using filtered, compressed air, then clean as necessary using water and a lint-free cloth.

Sensor Programming

Program the sensor using the buttons on the sensor or the remote input (limited programming options).

In addition to programming the sensor, use the remote input to disable the buttons for security, preventing unauthorized or accidental programming changes. See the Instruction Manual, p/n 185624 for more information.

Setup Mode

1. Access Setup mode and the sensor menu from Run mode by pressing and holding MODE for longer than 2 seconds.
2. Use  and  to navigate through the menu.
3. Press SELECT to select a menu option and access the submenus.
4. Use  and  to navigate through the submenus.
5. Select a submenu option.
 - Press SELECT to select a submenu option and return to the top menu.
 - Press and hold SELECT for longer than 2 seconds to select a submenu option and return immediately to Run mode.

To exit Setup mode and return to Run mode, navigate to **End** and press SELECT.

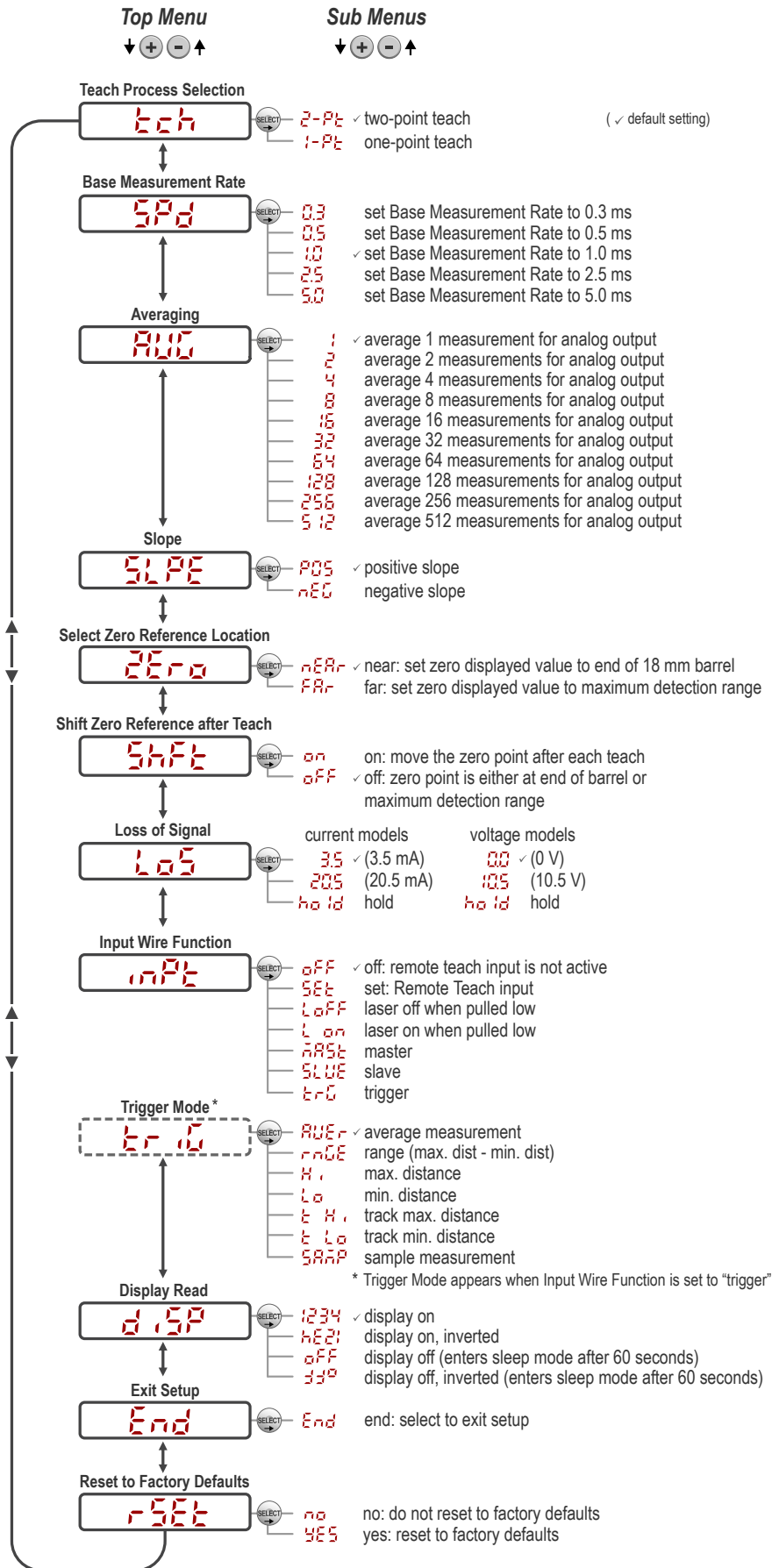


Figure 10. Sensor Menu Map

Basic TEACH Instructions



Use the following instructions to teach the Q4X sensor. The instructions provided on the sensor display vary depending on the type of TEACH mode selected. Two-point TEACH is the default TEACH mode.

1. Press and hold TEACH for longer than 2 seconds to start the selected TEACH mode.
2. Present the target.
3. Press TEACH to teach the target. The target is taught and the sensor waits for the second target, if required by the selected TEACH mode, or returns to Run mode.

Complete steps 4 and 5 only if required for the selected TEACH mode:

4. Present the second target.
5. Press TEACH to teach the target. The target is taught and the sensor returns to Run mode.

Manual Adjustments

Manually adjust the distance set for the 0 V (4 mA) and 10 V (20 mA) values using the  and  buttons. The available adjustments vary depending on the TEACH mode selected.







Locking and Unlocking the Sensor Buttons

Use the lock and unlock feature to prevent unauthorized or accidental programming changes. Three settings are available:

- **wLoc** —The sensor is unlocked and all settings can be modified (default).
- **Lac** — The sensor is locked and no changes can be made.
- **OLac** —The value associated with 0 V (4 mA) and 10 V (20 mA) can be changed by teaching or manual adjustment, but no sensor settings can be changed through the menu.

When in **Lac** mode, **Lac** displays when the (SELECT)(TEACH) button is pressed. The analog point displays when (+)(DISP) or (-)(MODE) are pressed, but **Lac** displays if the buttons are pressed and held.

When in **OLac** mode, **Lac** displays when (+)(DISP) or (-)(MODE) are pressed and held. To access the manual adjust options, briefly press and release (+)(DISP) or (-)(MODE). To enter TEACH mode, press the (SELECT)(TEACH) button and hold for longer than 2 seconds.

To enter **Lac** mode, hold  and press  four times. To enter **OLac** mode, hold  and press  seven times. Holding  and pressing  four times unlocks the sensor from either lock mode and the sensor displays **wLoc**.

Specifications

Sensing Beam

Visible red Class 1 laser, 655 nm

Supply Voltage (Vcc)

12 to 30 V dc

Power and Current Consumption, exclusive of load

< 675 mW

Sensing Range—Threaded Barrel Models

300 mm models: 25 mm to 300 mm (0.98 in to 11.81 in)

100 mm models: 25 mm (0.98 in) to 100 mm (3.94 in)

Sensing Range—Flush Mount Models

310 mm models: 35 mm to 310 mm (1.38 in to 12.20 in)

110 mm models: 35 mm to 110 mm (1.38 in to 4.33 in)

Analog Output Configuration

0 to 10 V or 4 to 20 mA, depending on model

Output Rating

Analog Voltage Outputs (Q4X..U Models): 2.5 kOhm minimum load resistance

Analog Current Outputs (Q4X..I Models): 1 kΩ maximum load resistance at 24 V; maximum load resistance = $[(V_{cc} - 4.5)/0.02 \Omega]$

Remote Input

Allowable Input Voltage Range: 0 to Vcc

Active Low (internal weak pullup—sinking current): Low State < 2.0 V at 1 mA max.

Supply Protection Circuitry

Protected against reverse polarity and transient overvoltages

Beam Spot Size

Table 1: Beam Spot Size—Long-Range Models

Distance (mm)		Size (Horizontal × Vertical)
Threaded Barrel Models	Flush Mount Models	
25	35	2.6 mm × 1.0 mm
150	160	2.3 mm × 0.9 mm
300	310	2.0 mm × 0.8 mm

Table 2: Beam Spot Size—Short-Range Models

Distance (mm)		Size (Horizontal × Vertical)
Threaded Barrel Models	Flush Mount Models	
25	35	2.4 mm × 1.0 mm
50	60	2.2 mm × 0.9 mm
100	110	1.8 mm × 0.7 mm

Analog Resolution—Threaded Barrel Models

300 mm models:

25 mm to 100 mm: < 0.3 mm

100 mm to 300 mm: < 1 mm

100 mm models: 25 mm to 100 mm: < 0.15 mm

Analog Resolution—Flush Mount Models

310 mm models:

35 mm to 110 mm: < 0.3 mm

110 mm to 310 mm: < 1 mm

110 mm models: 35 mm to 110 mm: < 0.15 mm

Analog Linearity

Analog linearity performance matches accuracy performance curve (see [Performance Curves—Threaded Barrel Models](#) on page 8 and [Performance Curves—Flush Mount Models](#) on page 9).

Response Speed

Total response speed varies from 0.5 ms to 2560 ms, depending on base measurement rate and averaging settings.

See Instruction Manual for more information.

Delay at Power Up

< 750 ms

Ambient Light Immunity

> 5,000 lux

Maximum Torque

Side mounting: 1 N·m (9 in-lbs)

Nose mounting: 20 N·m (177 in-lbs)

Connector

Integral 5-pin M12/Euro-style male quick disconnect (QD)

Construction

Housing: 316 L stainless steel

Lens cover: PMMA acrylic

Lightpipe and display window: polysulfone

Chemical Compatibility

Compatible with commonly used acidic or caustic cleaning and disinfecting chemicals used in equipment cleaning and sanitation. ECOLAB® certified.

Compatible with typical cutting fluids and lubricating fluids used in machining centers

Application Note

For optimum performance, allow 10 minutes for the sensor to warm up

Environmental Rating

IEC IP67 per IEC60529

IEC IP68 per IEC60529

IEC IP69K per DIN40050-9

Shock

MIL-STD-202G, Method 213B, Condition I (100G 6x along X, Y and Z axes, 18 total shocks), with sensor operating

Vibration

MIL-STD-202G, Method 201A (10 Hz to 60 Hz, 0.06 inch (1.52 mm) double amplitude, 2 hours each along X, Y and Z axes), with sensor operating

Storage Temperature

-25 °C to +75 °C (-13 °F to +167 °F)

Operating Conditions

35% to 95% relative humidity

Vcc	Min. Ambient Temp (°C)	Max. Ambient Temp (°C)	
	All Models	Q4X..U (0–10V)	Q4X..I (4–20 mA) *
12	-10	50	50
24			45
30			40

* For 4–20 mA models only: Max. Ambient Sensor Temp (°C) = 50 - (Vcc - 12)/2

Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.
 Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
 Supply wiring leads < 24 AWG shall not be spliced.
 For additional product support, go to <http://www.bannerengineering.com>.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Certifications



Class 2 power
 UL Environmental Rating: Type 1



chemical compatibility certified

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Performance Curves—Threaded Barrel Models

Accuracy (90% to 6% reflectance)

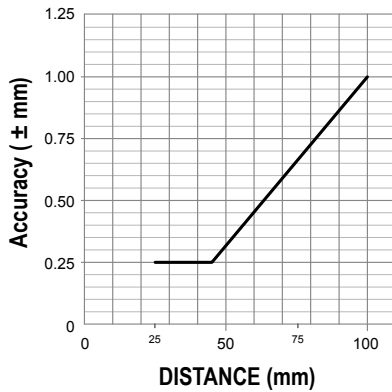


Figure 11. 100 mm Models

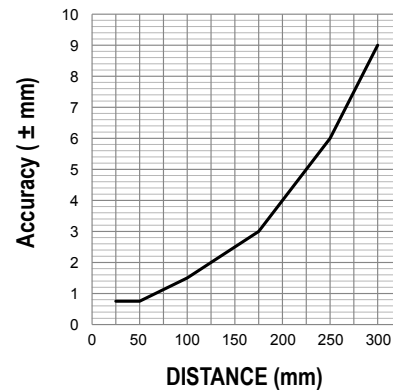


Figure 12. 300 mm Models

Repeatability (90% to 6% reflectance)

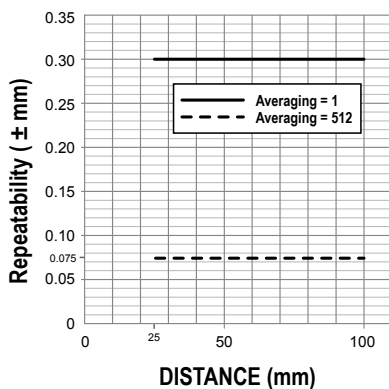


Figure 13. 100 mm Models

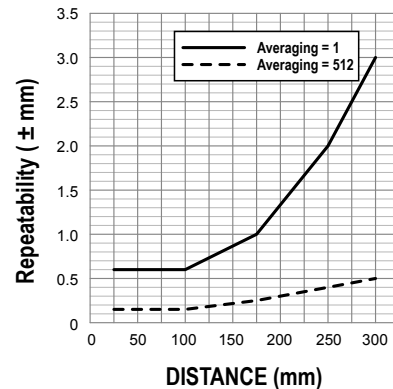
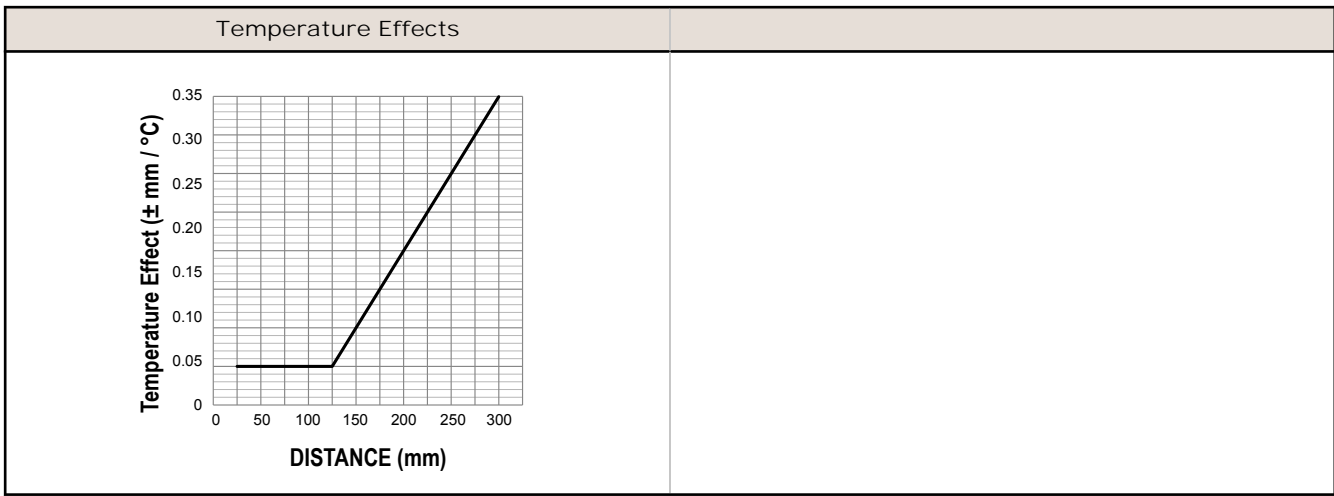
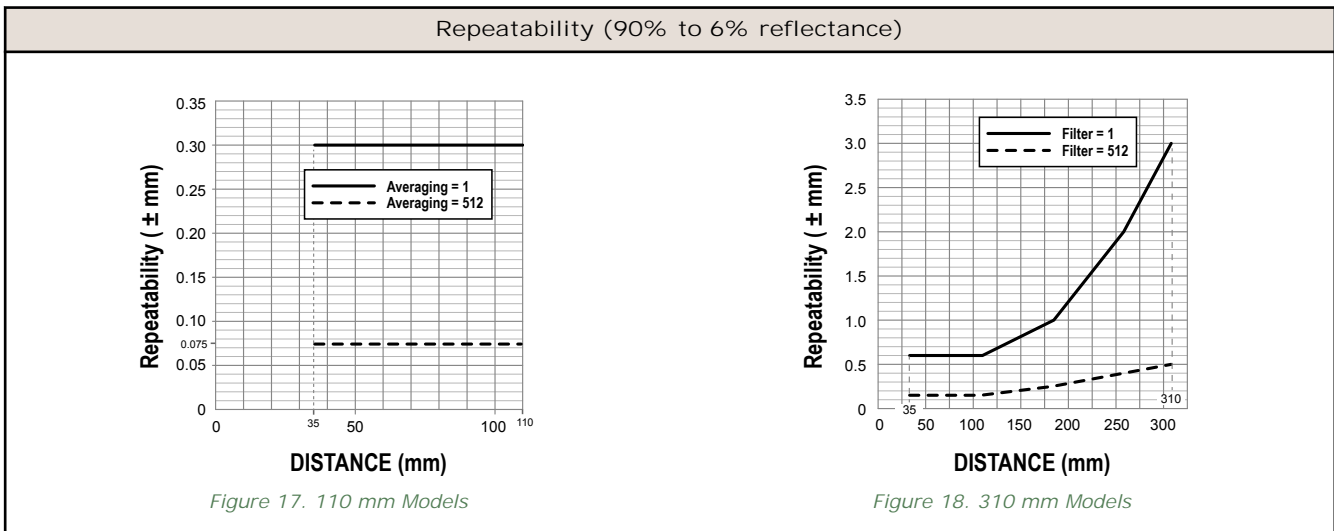
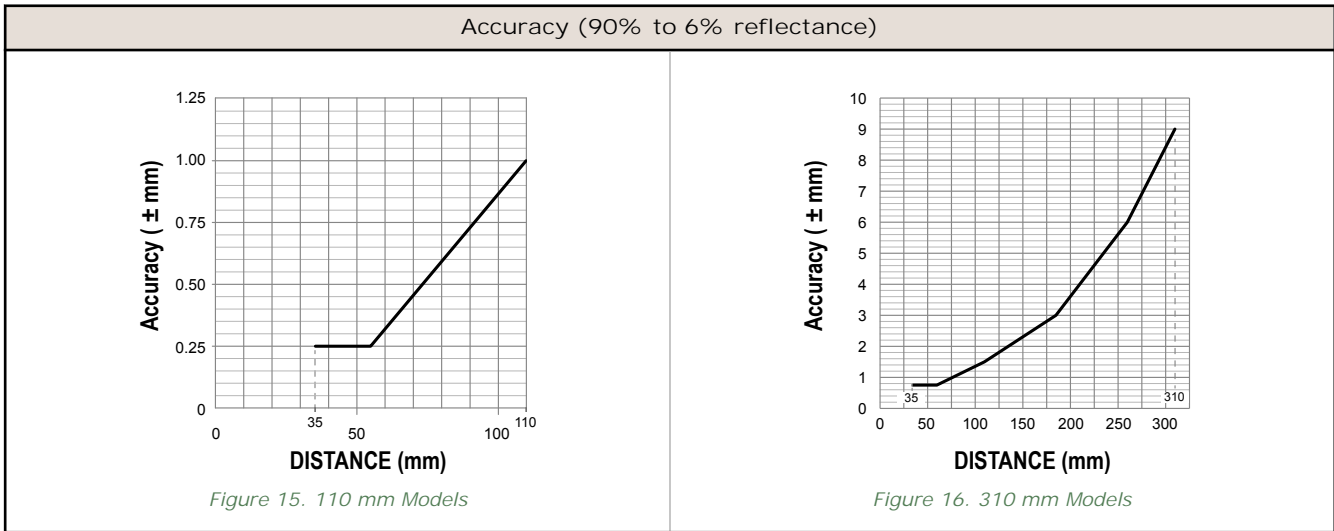
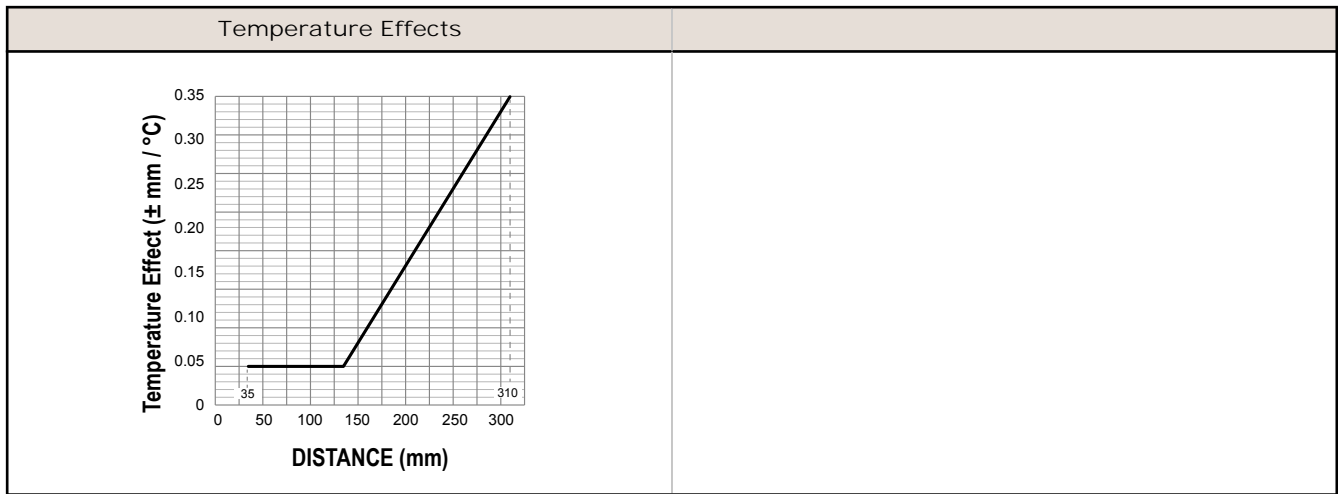


Figure 14. 300 mm Models



Performance Curves—Flush Mount Models





Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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