

## Dimensioned drawing



## Electrical connection

## Specifications

## Optical data

Measurement range
Resolution
Light source
Laser class
Wavelength
Impulse duration
Max. output power (peak)
Light spot
Error limits
Accuracy ${ }^{1)}$
Reproducibility 2)
Temperature drift

## Timing

Measurement time

Delay before start-up

## Electrical data

Operating voltage $\mathrm{U}_{\mathrm{B}}$
Residual ripple
Open-circuit current
Switching output
Signal voltage high/low
Analog output ODS10L1-25M.8/LA...
IO-Link
Indicators
Green/red LED
green continuous light red orange off
Yellow LEDs Q1/Q2 on

## Mechanical data

Housing
Optics cover
Weight

Connection type

## Environmental data

Ambient temp. (operation/storage)
Protective circuit ${ }^{4)}$
VDE safety class
Degree of protection
Standards applied

100 ... 25000 mm (on HighGain tape)
3 mm
laser
1 (acc. to IEC 60825-1:2007)
658nm (visible red light)
6 ns
391 mW
approx. $25 \times 25 \mathrm{~mm}^{2}$ at 25 m
$\pm 50 \mathrm{~mm}$
16 mm
$\pm 2 \mathrm{~mm} / \mathrm{K}$
$\begin{array}{ll}\text { "Fast" operating mode: } & 3.5 \mathrm{~ms} \\ \text { "Standard" operating mode: } & 20 \mathrm{~ms}\end{array}$
"Precision" operating mode: 50 ms (factory setting)
$\leq 300 \mathrm{~ms}$
$18 \ldots 30 \mathrm{VDC}$ (incl. residual ripple)
$\leq 15 \%$ of $U_{B}$
$\leq 150 \mathrm{~mA}$
push-pull switching output ${ }^{3}$ ),
PNP light switching, NPN dark switching
$\geq\left(\mathrm{U}_{\mathrm{B}}-2 \mathrm{~V}\right) / \leq 2 \mathrm{~V}$
voltage 1 ... 10V / $0 \ldots 10 \mathrm{~V} / 1 \ldots 5 \mathrm{~V} / 0 \ldots 5 \mathrm{~V}, \mathrm{R}_{\mathrm{L}} \geq 2 \mathrm{k} \Omega$
current $4 \ldots 20 \mathrm{~mA}, \mathrm{R}_{\mathrm{L}} \leq 500 \Omega$ (factory setting)
COM2 ( 38.4 kBaud ), vers. 1.1, min. cycle time 2.3 ms ,
SIO is supported

## ready

no signa
warning, weak signal
no voltage
object detected
plastic
glass
70 g (M 12 connector)
133 g (2m cable)
90 g (cable with M 12 connector)
turning M 12 connector, $90^{\circ}$
2 m cable, core cross section $5 \times 0.14 \mathrm{~mm}^{2}(5 \times 26$ AWG)
0.2 m cable with M12 connector
$-40^{\circ} \mathrm{C} \ldots+50^{\circ} \mathrm{C} /-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$
1, 2, 3
IIII
IP 67
IEC 60947-5-2

1) Measurement on HighGain tape REF 7-A-100×100 (part no. 50111527), identical environmental conditions, "Precision" operating mode, after 20 min warmup time.
2) Same object, identical environmental conditions, "Precision" operating mode, measuring value noise 1 sigma, after 20 min . warmup time, measurement object $\geq 50 \times 50 \mathrm{~mm}^{2}$
3) The push-pull switching outputs must not be connected in parallel
4) 1=transient protection, 2=polarity reversal protection, $3=$ short circuit protection for all outputs

## Tables

## Diagrams

## Remarks

Operate in accordance with intended use!
${ }^{4}$ This product is not a safety sensor and is not intended as personnel protection.
$\stackrel{\wedge}{\wedge}$ The product may only be put into operation by competent persons.
${ }{ }^{\leftrightarrows}$ Only use the product in accordance with the intended use.

## Laser safety notices

## ATTENTION, LASER RADIATION - LASER CLASS 1

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product in laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50 " from June 24th, 2007.
4) Adhere to the applicable legal and local regulations regarding protection from laser beams.
4) The device must not be tampered with and must not be changed in any way.

There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic $\mathrm{GmbH}+\mathrm{Co}$. KG.

Analog output: characteristic curve for factory setting


## Part number code



## Order guide

## Connection: M12 connector, 5-pin

IO-Link 1.1, analog output, multifunction input, 1 push/pull switching output
Connection: cable, length $\mathbf{2 0 0 0} \mathbf{m m}$ with wire-end sleeves, $\mathbf{5}$-wire IO-Link 1.1, analog output, multifunction input, 1 push/pull switching output
Connection: cable, length $\mathbf{2 0 0} \mathbf{m m}$ with $\mathbf{M 1 2}$ connector, $\mathbf{5}$-pin I0-Link 1.1, analog output, multifunction input, 1 push/pull switching output

## Accessories

HighGain reflective tape, $100 \mathrm{~mm} \times 100 \mathrm{~mm}$, self-adhesive
Mounting system for mounting on rods $\emptyset 10 \mathrm{~mm}$
Mounting system for mounting on rods $\emptyset 12 \mathrm{~mm}$
Connection cable with M12 connector, angled, 5-pin, length 2m, PVC sheathing (many other connection cables are available)
IO-Link master set
Designation

Part no.

ODS10L1-25M.8/LAK-M12
50129530

ODS10L1-25M.8/LAK
50129533

ODS10L1-25M.8/LAK,200-M12
50129536

REF 7-A-100×100
50111527
BTU 460M-D10
50128379
BTU 460M-D12
50128380
K-D M12W-5P-2m-PVC
50104556
SET MD12-US2-IL1.1 + accessories - diagnostics set
50121098

