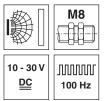
IS 208 factor 1 **Inductive switches**



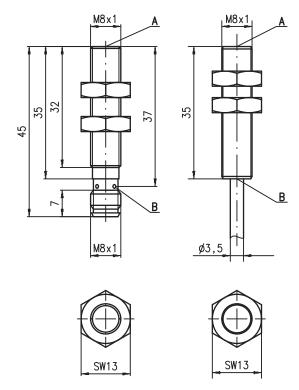


2 mm

Embedded

- Switching distance independent of object property (factor 1 sensor)
- Slim and short cylindrical metal housing M8
- V2A / AISI 303 stainless steel housing
- Built-in short circuit protection, inductive protection and polarity reversal protection
- LED for switching state visible from 360°

Dimensioned drawing

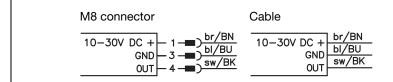




Tightening torque of the fastening nuts < 10Nm!

- Active surface
- Yellow indicator diode

Electrical connection













(available separately)

- M8 connectors (D M8...)
- Ready-made cables (K-D ...)
- Mounting clamp (MC 008...)

IS 208 factor 1

Specifications

General specificationsType of installation
Typ. operating range limit S_n
Operating range S_a

Electrical data

Operating voltage U_B ¹⁾ Residual ripple σ Output current I_L Open-circuit current I₀ Residual current I_r Switching output/function

Voltage drop U_d

Voltage drop U_d Hysteresis H of S_r Temperature drift of S_r Repeatability

Timing

Switching frequency f Delay before start-up

Indicators

Yellow LED (visible from 360°)

Mechanical data

Housing Standard measuring plate Active surface Weight (M8 plug/cable) Connection type

Environmental data

Ambient temperature Degree of protection Protective circuit ⁵⁾ Standards applied Electromagnetic compatibility IS 208...-2E0... embedded installation

2.0mm 0 ... 1.6mm

 $\begin{array}{l} 10 \ ... \ 30 VDC \\ \leq 20 \ \% \ of \ U_B \\ \leq 200 \ mA \\ \leq 10 \ mA \\ \leq 100 \ \mu A \end{array}$

.../4NO... PNP transistor, NO contact
.../4NC... PNP transistor, NC contact
NPN transistor, NO contact
NPN transistor, NO contact
NPN transistor, NC contact
≤ 2V
≤ 20%

100Hz ≤ 30ms

≤ 10 % ²⁾ ≤ 5 % ³⁾

switching state 4)

V2A stainless steel (1.4305, AISI 303) 8 x 8mm², Fe360 V2A stainless steel (1.4305, AISI 303) approx. 15g/approx. 50g

M8 connector, 3-pin, or cable: 2m, PUR, 3 x 0.14mm², Ø 3.5mm

-25°C ... +70°C IP 67, IP 68 1, 2, 3 IEC/EN 60947-5-2

IEC 60255-5 1kV

IEC 61000-4-2 Level 4 air 8kV (ESD)
IEC 61000-4-3 Level 3 10V/m (RFI)
IEC 61000-4-4 Level 3 2kV (Burst)

- 1) Observe the safety regulations and installation instructions regarding power supply and wiring; for UL applications: only for use in "Class 2" circuits acc. to NEC
- 2) Over the entire operating temperature range
- 3) For $U_B = 20 \dots 30 \text{VDC}$, ambient temperature $T_a = 23 \text{°C} \pm 5 \text{°C}$
- 4) Continuous LED: $0 \le S \le 0.8S_r$; flashing LED: $0.8S_r \le S \le S_r$
- 5) 1=polarity reversal protection, 2=short circuit protection, 3=inductive protection for all outputs

Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

	Designation	Part no.
$S_n = 2mm$	IS 208 FM/2N0.5-2E0	50128184
-	IS 208 FM/4N0.5-2E0	50128182
	IS 208 FM/2N0.5-2E0-S8.3	50128183
	IS 208 FM/4N0.5-2E0-S8.3	50128181
	Additional types on request	

Tables

Reduction factors for surface plates made of:

for $S_n = 2.0$ mm

Steel Fe360	1
Copper	0.8
Aluminum	1
Brass	1.4
Stainless steel	0.4

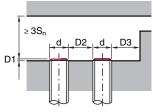
Reduction factors for installation in:

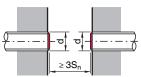
for $S_n = 2.0$ mm

Steel Fe360	0.9
Aluminum	0.8
Brass	0.8
Stainless steel	0.9

Mounting

Embedded installation:

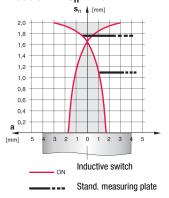




Ferromagne	Ferromagnetic and non-ferromagnetic materials					
S _n [mm]	D1 [mm]	D2 [mm]	D3 [mm]			
2.0	0	12.0	1.0			

Diagrams

Models with $S_n = 2.0 \text{mm}$



Remarks

Operate in accordance with intended use!

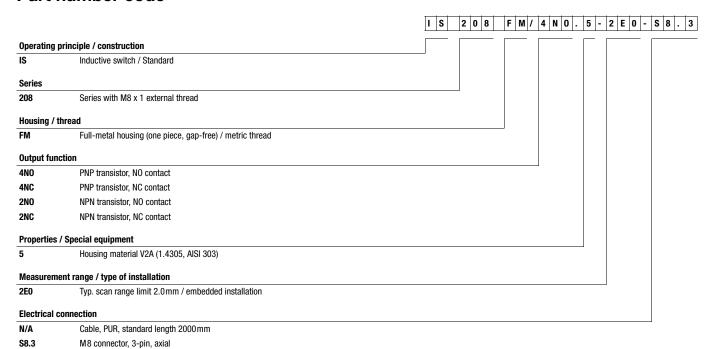
- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with the intended use.

IS 208FM....5-2E0... - 01 2015/01



IS 208 factor 1 Inductive switches

Part number code



△ Leuze electronic

IS 208 factor 1

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