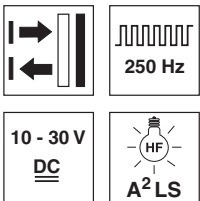


**HRT 25B**

**Diffuse reflection light scanner with background suppression**

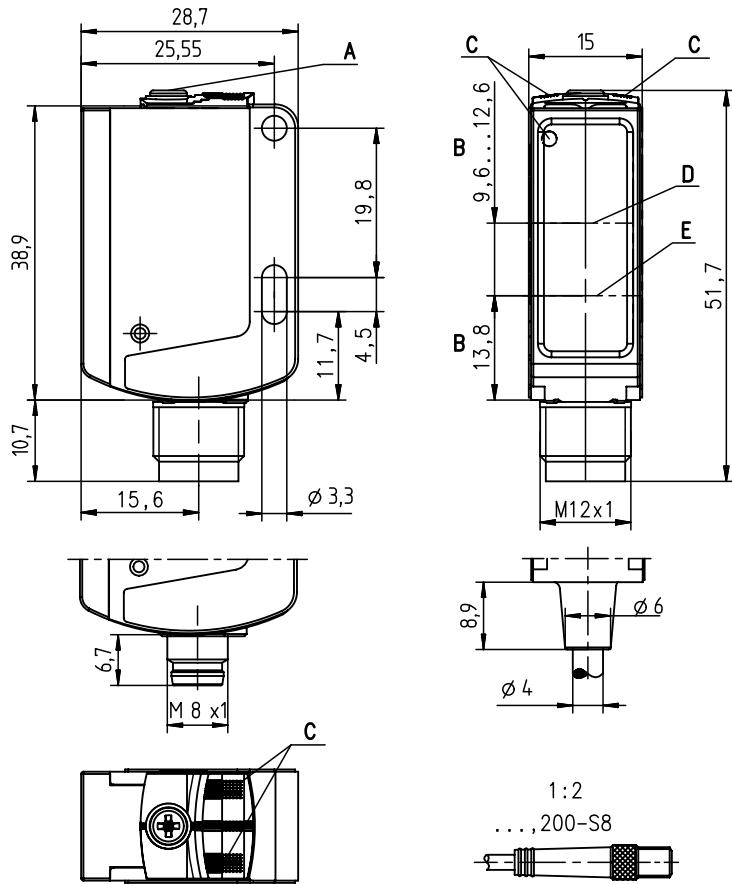
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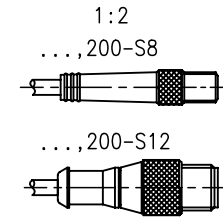
**0 ... 1000mm**  
500mm with  
black-white error < 10%

- Infrared light for universal use with large scanning ranges
- Problem-free mechanical installation – sensor performance enables detection at unfavorable angular positions in relation to the object
- An additional status display on the front side of the sensor makes possible place-saving alignment, optimum scanning range adjustment and rapid function control
- Ultra-simple integration into the existing control environment – large selection of switching outputs, activation input
- Minimal current consumption – reduction of energy consumption in standby operation
- A²LS – Active Ambient Light Suppression

**Dimensioned drawing**

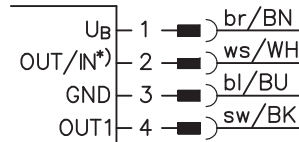


- A** Scanning range adjustment
- B** Optical axis
- C** Indicator diodes
- D** Receiver
- E** Transmitter

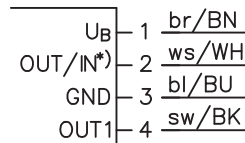


**Electrical connection**

Connector, 4-pin



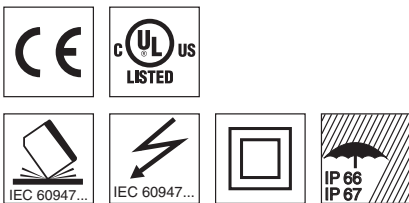
Cable, 4 wires



Selection pin 2

*)	<b>OUT</b>	<b>IN</b>
	OUT 2	active
	not connected (n.c.)	

We reserve the right to make changes •DS\_HRT25B\_Standard\_en\_50114828.fm



**Accessories:**

(available separately)

- Mounting systems (BT 25, UMS 25...)
- Cable with M8 or M12 connector (K-D ...)

## Specifications

### Optical data

Typ. scanning range limit <sup>1)</sup>	0 ... 1000mm
Scanning range <sup>2)</sup>	see tables
Adjustment range <sup>1)</sup>	50 ... 1000mm
Black/white error < 10%	up to 500mm
Light beam characteristic	divergent, round
Light beam dimensions	approx. Ø 14 mm at a distance of 50mm, approx. Ø 20mm at a distance of 200mm, approx. Ø 25 mm a distance of 600mm
Light source <sup>3)</sup>	LED (modulated light)
Wavelength	850 nm (infrared)

### Timing

Switching frequency	250 Hz
Response time	2 ms
Delay before start-up	≤ 300 ms (acc. to. IEC 60947-5-2)

### Electrical data

Operating voltage $U_B$ <sup>4)</sup>	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of $U_B$
Open-circuit current	≤ 15 mA
Switching output	.../66 <sup>5)</sup> 2 push-pull switching outputs pin 2: PNP dark switching, NPN light switching pin 4: PNP light switching, NPN dark switching
	.../6 <sup>5)</sup> 1 push-pull switching output pin 4: PNP light switching, NPN dark switching
	.../44 2 PNP switching outputs, complementary
	.../4 1 PNP switching output light switching, pin 2: not connected <sup>6)</sup>
	.../4D 1 PNP switching output dark switching, pin 2: not connected <sup>6)</sup>
	.../2 1 NPN switching output light switching, pin 2: not connected <sup>6)</sup>
Function characteristics	light/dark switching
Signal voltage high/low	≥ ( $U_B - 2V$ ) / ≤ 2V
Output current	max. 100 mA
Scanning range	adjustable via 10-turn potentiometer

### Indicators

Green LED	ready
Yellow LED	object detected - reflection

### Mechanical data

Housing	plastic (PC-ABS)
Optics cover	plastic (PMMA)
Weight	with connector: 15g with 200mm cable and connector: 30g with 2m cable: 55g
Connection type	cable 2 m (cross section 4x0.20mm <sup>2</sup> ), connector M8 or M12, cable 0.2m with connector M8 or M12

### Environmental data

Ambient temp. (operation/storage) <sup>7)</sup>	-40°C ... +60°C / -40°C ... +60°C
Protective circuit <sup>8)</sup>	2, 3
VDE safety class <sup>9)</sup>	II
Protection class	IP 66, IP 67
Light source	free group (in accordance with EN 62471)
Standards applied	IEC 60947-5-2
Certifications	UL 508, C22.2 No.14-13 <sup>4)</sup> <sup>7)</sup> <sup>10)</sup>

### Options

<b>Activation input active</b>	
Transmitter active/not active	≥ 8V / ≤ 2V
Activation/disable delay	≤ 1 ms
Input resistance	10KΩ ± 10%

- 1) Typ. scan. range limit/adjustment range: max. achievable scanning range/adjustment range for light objects (white 90%)
- 2) Scanning range: recommended scanning range for objects with different diffuse reflection
- 3) Average life expectancy 100,000h at an ambient temperature of 25°C
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5) The push-pull switching outputs must not be connected in parallel
- 6) Pin 2: unassigned, hence especially suitable for the connection to AS-interface I/O coupling modules
- 7) UL certified in the temperature range -30°C to 60°C
- 8) 2=polarity reversal protection, 3=short-circuit protection for all transistor outputs
- 9) Rating voltage: 50V
- 10) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

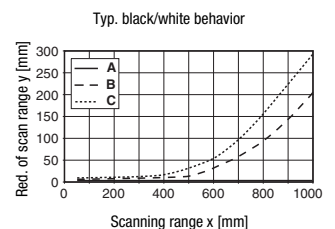
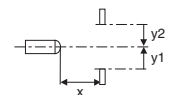
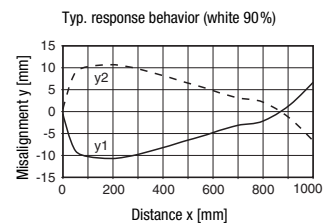
## Tables

1	0	1000
2	5	800
3	5	700

1	white 90%
2	grey 18%
3	black 6%

□ Scanning range [mm]

## Diagrams



- A white 90%
  - B grey 18%
  - C black 6%
- 

## Remarks

### Operate in accordance with intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with the intended use.

## UL REQUIREMENTS

Enclosure Type Rating: Type 1

### For Use in NFPA 79 Applications only.

Adapters providing field wiring means are available from the manufacturer. Refer to manufacturers information.

**CAUTION** – the use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

**ATTENTION** ! Si d'autres dispositifs d'alignement que ceux préconisés ici sont utilisés ou s'il est procédé autrement qu'indiqué, cela peut entraîner une exposition à des rayonnements et un danger pour les personnes.

## HRT 25B

## Diffuse reflection light scanner with background suppression

### Part number code

H R T R 2 5 B / 6 6 . 8 - X L , 2 0 0 - S 1 2

#### Operating principle

**HRT** Diffuse reflection light scanners with background suppression

#### Operating principle

**N/A** Infrared light  
**R** Red light

#### Construction/version

**25B** 25B Series

#### Switching output/function (OUT 1: pin 4, OUT 2: pin 2)

**/66** 2 x push-pull transistor output, OUT 1: light switching, OUT 2: dark switching  
**/6** 1 x push-pull transistor output, OUT 1: light switching, OUT 2: not connected (n. c.)  
**/44** 2 x PNP transistor output, OUT 1: light switching, OUT 2: dark switching  
**/4** 1 x PNP transistor output, OUT 1: light switching, OUT 2: not connected (n. c.)  
**/4D** 1 x PNP transistor output, OUT 1: dark switching, OUT 2: not connected (n. c.)  
**/2** 1 x NPN transistor output, OUT 1: light switching, OUT 2: not connected (n. c.)

#### Equipment

**.8** Activation input

#### Light spot

**N/A** Standard light spot  
**-S** Small light spot  
**-XL** Elongated light spot

#### Electrical connection

**N/A** Cable, PVC, standard length 2000mm, 4-wire  
**-S8** M8 connector, 4 pin (plug)  
**-S12** M12 connector, 4 pin (plug)  
**,200-S8** Cable, PVC, length 200mm with M 8 connector, 4 pin, axial (plug)  
**,200-S8.1** Cable, PVC, 200 mm length with M 8 connector, 4-pin, axial (plug),  
 NM construction with snap locking in accordance with IEC 61076-2-101  
**,200-S12** Cable, PVC, length 200 mm with M 12 connector, 4 pin, axial (plug)

## Order guide

The sensors listed here are preferred types; current information at [www.leuze.com](http://www.leuze.com)

Order code	Part No.
HRT 25B/66-S12	50114874
HRT 25B/4D-S8	50115121
HRT 25B/4D-S12	50115122
HRT 25B/6.8,200-S12	50115123
HRT 25B/6.8-S12	50115124
HRT 25B/6,200-S12	50115126
HRT 25B/6-S8	50115127
HRT 25B/6-S12	50115128
HRT 25B/44-S8	50115129
HRT 25B/44-S12	50115130
HRT 25B/66	50115131
HRT 25B/66,200-S8	50115132
HRT 25B/66,200-S12	50115133
HRT 25B/66-S8	50115134
HRT 25B/2	50122100

## Application notes



- For glossy surfaces (e.g. metals), the light beam should not be incident on the object surface at a right angle. A slight inclination is sufficient for preventing undesired direct reflections. This may result in a reduction in the scanning range.
- Objects should only be moved in laterally from the right or left. Moving in objects from the connector side or operating side is to be avoided.
- Outside of the scanning range, the sensor operates as an energetic diffuse reflection light scanner. Light objects can still be reliably detected up to the scanning range limit.
- The sensors are equipped with effective measures for the maximum avoidance of mutual interference should they be mounted opposite one another. Opposite mounting of multiple sensors of the same type should, however, absolutely be avoided.