

**Product Information**

**HM1K-008..025GM / K**

**Flow Switch  
 HM1K**

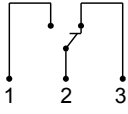
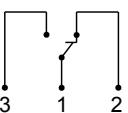


- High switching power
- Compact design

**Characteristics**

Mechanical flow switch, for fluid or gaseous media, with spring-supported piston and magnetic triggering of a microswitch. Robust construction in brass or stainless steel.

**Technical data**

<b>Switch</b>	microswitch	
<b>Nominal width</b>	DN 8..25	
<b>Process connection</b>	female thread G 1/4..G 1 (further process connections available on request)	
<b>Switching range</b>	0.1..74 l/min	for details see table "Ranges"
<b>Pressure loss</b>	0.4..1.6 bar at Q <sub>max.</sub>	
<b>Q<sub>max.</sub></b>	to 100 l/min	
<b>Tolerance</b>	±5 % of full scale value	
<b>Pressure resistance</b>	PN 200 bar	
<b>Media temperature</b>	-20..+70 °C	
<b>Ambient temperature</b>	-20..+70 °C	
<b>Media</b>	water, oil (gases and aggressive media available on request)	
<b>Wiring</b>	changeover No. 0.371  optionally changeover No. 0.282 	
<b>Switching voltage</b>	max. 250 V AC	
<b>Switching current</b>	max. 5 A (round plug connector max. 4A)	
<b>Protection class</b>	2 - safety insulation	
<b>Ingress protection</b>	IP 65	
<b>Electrical connection</b>	plug DIN 43650-A / ISO 4400 optionally for round plug connector M12x1, 4-pole	

<b>Materials medium-contact</b>	Brass construction: CW614N nickelled, CW614N, 1.4310, hard ferrite, NBR	Stainless steel construction: 1.4571, 1.4404, 1.4310, hard ferrite PTFE-coated, FKM
<b>Non-medium-contact materials</b>	PA, CW614N, NBR	
<b>Weight</b>	see table "Dimensions and weights"	
<b>Installation location</b>	horizontal inwards flow; switching head on top.	

**Ranges**

For switching ranges, the details in the table correspond to horizontal inwards flow and decreasing flow rate; for display ranges they correspond to horizontal inwards flow and increasing flow rate.

**Standard type HM1K**

Switching range l/min H <sub>2</sub> O	Optionally Display range l/min H <sub>2</sub> O	Q <sub>max.</sub> recommended	Pressure loss bar at Q <sub>max.</sub> H <sub>2</sub> O
0.1 - 0.8	0.1 - 1.2	6	0,4
0.5 - 4.0	0.5 - 6.0	10	0,5
1.0 - 8.0	1.0 - 12.0	20	0,6
2.0 - 16.0	2.0 - 23.0	30	0,4
3.0 - 26.0	3.0 - 34.0	40	
4.0 - 36.0	4.0 - 45.0	60	0,8
6.0 - 55.0	6.0 - 65.0	80	1,4
20.0 - 74.0	20.0 - 85.0	100	1,6

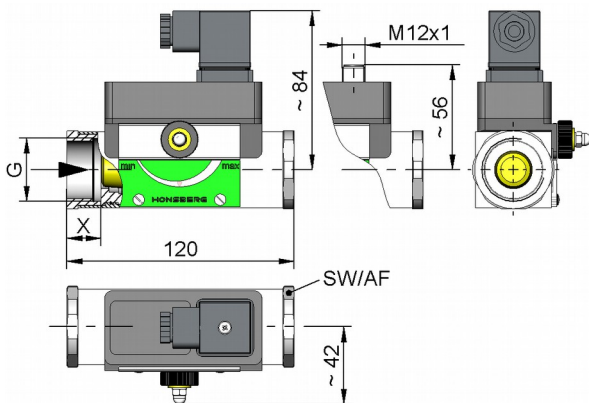
Special ranges are available.

**Product Information**

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**Dimensions and weights**

	G	Types	SW	X	Weight kg
<b>Brass</b>	G 1/4	...-008GM	40	15	1.4
	G 3/8	...-010GM			
	G 1/2	...-015GM		18	1.3
	G 3/4	...-020GM			
	G 1	...-025GM			
<b>Stainless steel</b>	G 1/4	...-008GK	41	15	1.4
	G 3/8	...-010GK			
	G 1/2	...-015GK		18	1.3
	G 3/4	...-020GK			
	G 1	...-025GK			



**Handling and operation**

**Note**

- Include straight calming section of 5 x DN in inlet and outlet
- If the media are dirty, install a filter (use magnetic filter for ferritic components).
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switch on, a load must be connected in series.
- The electrical details apply to ohmic loads. Capacitive and inductive loads must be operated using a protective circuit.

**Adjustment**

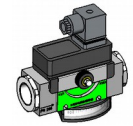
If it is necessary to set the switching value, the switching head can be adjusted by adjustment of a pinion. When the switching value is reached, the switching unit is fixed in place by a fastening bolt (SW 8).



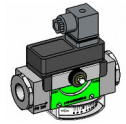
**Ordering code**

HM 1. 2. 3. 4. 5.  
   G

<b>1. Display options</b>	
-	no mechanical display
O1-	with measurement display at side O1
O-	with measurement display at side O
<b>2. Nominal width</b>	
008	DN 8 - G 1/4
010	DN 10 - G 3/8
015	DN 15 - G 1/2
020	DN 20 - G 3/4
025	DN 25 - G 1
<b>3. Process connection</b>	
G	female thread
<b>4. Connection material</b>	
M	brass
K	stainless steel
<b>5. HM1K - switching range H<sub>2</sub>O for horizontal inwards flow</b>	
001	0.1 - 0.8 l/min
004	0.5 - 4.0 l/min
008	1.0 - 8.0 l/min
016	2.0 - 16.0 l/min
026	3.0 - 26.0 l/min
036	4.0 - 36.0 l/min
055	6.0 - 55.0 l/min
074	20.0 - 74.0 l/min



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**Options**

- Signal lamp red or red / green in the plug DIN 43650-A
- Gold contact
- Reinforced piston (only if made of brass)
- Connection for round plug connector M12x1
- Switching head with metal cap
- Adjustment scale with markings in l/min
- Switching values for oil or gas
- Special values
- Temperature display 0..120 °C

**Ordering information**

- Specify direction of flow, medium, and switching range.
- For viscous media specify viscosity, temperature, and medium (e.g. ISO VG 68) (enquire about switching range).
- For gases, state pressure (relative or absolute), temperature and medium (e.g. air) (request switching range).