



Instruction manual

BUS M30 Ultrasonic Sensor with one analogue output BUS M30M1-XC-03/025-S92K BUS M30M1-XC-07/035-S92K BUS M30M1-XC-20/130-S92K BUS M30M1-XC-35/340-S92K BUS M30M1-XC-60/600-S92K

Product description

- The BUS M30 sensor with one analogue output measures the distance to an object within the detection zone contactless. A signal proportional to distance is created according to the adjusted window margings of the analogue characteristic curve.
- The sensor automatically detects the load put to the analogue output and switches to current output or voltage output respectively.
- All settings are done with two push-buttons and a three-digit LED-display (TouchControl).
- Light emitting diodes (three-colour LEDs) indicate all operation conditions.
- Choosing between rising and falling output characteristic is possible.
- The sensors are adjustable manually using the numerical LED-display or may be trained using Teach-in processes.
- Useful additional functions are set in the Add-on-menu

Important instructions for assembly and application

All employee and plant safety-relevant measures must be taken prior to assembly, start-up, or maintenance work (see operation manual for the entire plant and the operator instruction of the plant).

The sensors are not considered as safety equipment and may not be used to ensure human or machine safety!

The BUS M30 sensors indicate a blind zone, in which the distance cannot be measured. The operating range indicates the distance of the sensor that can be applied with normal reflectors with sufficient function reserve. When using good reflectors, such as a calm water surface, the sensor can also be used up to its maximum range. Objects that strongly absorb (e.g. plastic foam) or diffusely reflect sound (e.g. pebble stones) can also reduce the defined operating range.

Synchronisation

If the assembly distances shown in Fig.1 for two or more sensors are exceeded the integrated synchronisation should be used. Connect Sync/Com-channels (pin 5 at the units receptable) of all sensors (10 maximum).

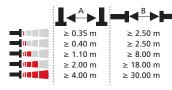


Fig. 1: Assembly distances, indicating synchronisation/multiplex

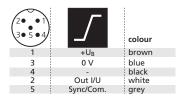
Multiplex mode

The Add-on-menu allows to assign an individual address »01« to »10« to each sensor connected via the Sync/Com-channel (Pin5). The sensors perform the ultrasonic measurement sequentially from low to high address. Therefore any influence between the sensors is rejected.

The address »00« is reserved to synchronisation mode and deactivates the multiplex mode. (To use synchronised mode all sensors must be set to address »00«.)

Assembly instructions

- Assemble the sensor at the installation lo-
- Plug in the connector cable to the M 12 connector



Pin assignment with view onto sensor plug and colour coding of the Balluff connection cable

BUS M30 sensors are delivered factory made with the following settings:

- Rising analogue characteristic
- Window margins for the analogue output set to blind zone and operating
- Measurement range set to maximum range

Set the parameters of the sensor manually or use the Teach-in procedure to adjust the detect points.

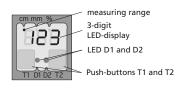


Fig. 3: TouchControl

Operation

BUS M30 sensors work maintenance free. Small amounts of dirt on the surface do not influence function. Thick layers of dirt and caked-on dirt affect sensor function and therefore must be removed

Note

- BUS M30 sensors have internal temperature compensation. Because the sensors heat up on their own, the temperature compensation reaches its optimum working point after approx. 30 minutes of operation.
- If an object is within the set window margins of the analogue output, then LED D1 lights up green, if the object is outside the window margins, then LED D1 lights
- The load put to the analogue output is detected automatically when turning supply voltage on.
- During normal mode operation, the measured distance value is displayed on the LED-indicator in mm (up to 999 mm) or cm (from 100 cm). Scale switches automatically and is indicated by a point on top of the digits. Alternatively a percentage scale may be set in the add-on menu. In this connection 0% and 100% correspond to the set window margins of the analogue output.
- If no objects are placed within the detection zone the LED-indicator shows »- - -«.
- If no push-buttons are pressed for 20 seconds during parameter setting mode the made changes are stored and the sensor returns to normal mode operation.

Show parameters

Tapping push-button T1 shortly during normal mode operation shows »PAr« on the LED-display. Each time you tap push-button T1 the actual settings of the analogue output are shown.

