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BTL5-T1__-M____-A/B/Y/Z-S103

User's Guide



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BTL5-T1__-M___-A/B/Y/Z-S103 Transducer – Rod Style

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Transducer - Rod Style

Notes to the user

1.1 Validity

This guide describes the construction, function and setup options for the BTL5 Transducer with Profibus DP interface. It applies to types

BTL5-T1__-M____-A/B/Y/Z-S103 (see Type code breakdown on page 19).

The guide is intended for qualified technical personnel. Read this guide before installing and operating the transducer.

1.2 Symbols and conventions

Individual **instructions** are indicated by a preceding triangle.

► Instruction 1

Action sequences are numbered consecutively:

- 1. Instruction 1
- 2. Instruction 2



Note, tip

This symbol indicates general notes.

1.3 Scope of delivery

- BTL5 transducer
- Condensed guide



The magnets are available in various models and must be ordered separately.

1.4 Software

GSD file via download on the Internet at **www.balluff.com** or email to **service@balluff.de.**

1.5 Approvals and markings



UL approval File no. E227256

US Patent 5 923 164

The US patent was awarded in connection with this product.



The CE Mark verifies that our products meet the requirements of the current EMC Directive.

The transducer meets the requirements of the following product standard:

- EN 61326-2-3 (noise immunity and emission)

Emission tests:

RF emission EN 55011

Noise immunity tests:

- Static electricity (ESD) EN 61000-4-2

Severity level 3

- Electromagnetic fields (RFI)

EN 61000-4-3

Electrical fast transients (burst)

EN 61000-4-4

Severity level 3

Severity level 3

- Surge

EN 61000-4-5

Severity level 2

 Conducted interference induced by high-frequency fields

EN 61000-4-6

Severity level 3

Magnetic fields

EN 61000-4-8

Severity level 4

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More detailed information on the guidelines, approvals, and standards is included in the declaration of conformity.

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BTL5-T1__-M___-A/B/Y/Z-S103 Transducer – Rod Style

Safety

2.1 Intended use

The Transducer, together with a machine controller (e.g. PLC), comprises a position measuring system. It is intended to be installed into a machine or system and used in the industrial sector. Flawless function in accordance with the specifications in the technical data is ensured only when using original Balluff accessories. Use of any other components will void the warranty.

Opening the transducer or non-approved use are not permitted and will result in the loss of warranty and liability claims against the manufacturer.

2.2 General safety notes for the position measuring system

Installation and **startup** may only be performed by trained specialists with basic electrical knowledge.

Qualified personnel are those who can recognize possible hazards and institute the appropriate safety measures due to their professional training, knowledge, and experience as well as their understanding of the relevant regulations pertaining to the work to be done.

The **operator** is responsible for ensuring that local safety regulations are observed.

In particular, the operator must take steps to ensure that a defect in the position measuring system will not result in hazards to persons or equipment.

If defects and unresolvable faults occur in the transducer, it should be taken out of service and secured against unauthorized use.

2.3 Explanation of the warnings

Always observe the warnings in these instructions and the measures described to avoid hazards.

The warnings used here contain various signal words and are structured as follows:

SIGNAL WORD

Hazard type and source

Consequences if not complied with

Measures to avoid hazards

The individual signal words mean:

NOTICE

Identifies a hazard that could **damage** or **destroy the product**.

△ DANGER

The general warning symbol in conjunction with the signal word DANGER identifies a hazard which, if not avoided, will certainly result in **death** or **serious injury**.

2.4 Disposal

► Observe the national regulations for disposal.

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Transducer - Rod Style

Construction and function

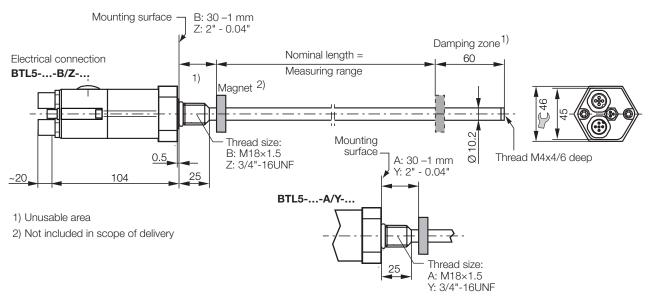


Fig. 3-1: BTL5... transducer, construction and function

3.1 Construction

Electrical connection: The electrical connection is made via a connector (see Type code breakdown on page 19).

Housing: Aluminum housing containing the processing electronics.

Mounting thread: We recommend assembling the transducer on the mounting thread:

- BTL5-...-A/B: M18×1.5
- BTL5-...-Y/Z: 3/4"-16UNF

The transducer has an additional thread at the end of the rod to support larger nominal lengths.

Magnet: Defines the position to be measured on the waveguide. Magnets are available in various models and must be ordered separately (see Accessories on page 16).

Nominal length: Defines the available measuring range. Rods with various nominal stroke lengths from 25 mm to 4000 mm are available depending on the version.

Damping zone: Area at the end of the rod that cannot be used for measurements, but which may be passed over.

3.2 Function

The transducer contains the waveguide which is protected by an outer stainless steel tube (rod). A magnet is moved along the waveguide. This magnet is connected to the system part whose position is to be determined. The magnet defines the position to be measured on the waveguide.

The magnet defines the position to be measured on the waveguide. An internally generated INIT pulse interacts with the magnetic field of the magnet to generate a torsional wave in the waveguide which propagates at ultrasonic speed.

The component of the torsional wave which arrives at the end of the waveguide is absorbed in the damping zone to prevent reflection. The wave which arrives at the end of the measuring range is converted by a coil into an electrical signal. The travel time of the wave is used to calculate the position at a resolution of 5 μ m. This is done with a high level of precision and reproducibility in the selected resolution within the measuring range indicated as the nominal length.

The electrical connection between the transducer, the decoder unit/controller, and power supply is established via several cables that are connected via connectors.

3.3 Number of magnets

Up to 4 magnets can be used. The distance (L) between the magnets must be at least 65 mm.

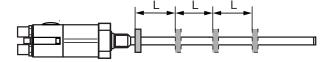


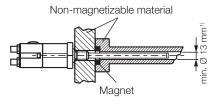
Fig. 3-2: Distance between the magnets

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Installation and connection

4.1 Installation guidelines

Non-magnetizable material

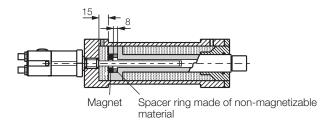


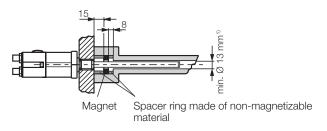
 $^{1)}$ Min. Ø D2 = Minimum diameter of the bore (see Tab. 4-1)

Fig. 4-1: Installation in non-magnetizable material

Magnetizable material

If using magnetizable material, the transducer must be protected against magnetic interference through suitable measures (e.g. spacer ring made of non-magnetizable material, a suitable distance from strong external magnetic fields).





1) Min. Ø D2 = Minimum diameter of the hole (see Tab. 4-1)

Fig. 4-2: Installation in magnetizable material

| Rod diameter | Bore diameter D2 |
|--------------|------------------|
| 10.2 mm | At least 13 mm |

Tab. 4-1: Bore diameter if installed in a hydraulic cylinder

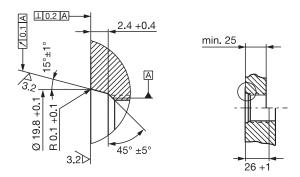
4.2 Preparing for installation

Installation note: We recommend using nonmagnetizable material to mount the transducer and magnet.

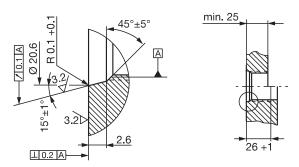
Horizontal assembly: For horizontal assembly with nominal lengths > 500 mm, support the rod and tighten it at the end if necessary.

Hydraulic cylinder: If installed in a hydraulic cylinder, ensure that the minimum value for the bore diameter of the support piston is complied with (see Fig. 4-1).

Mounting hole: The transducer comes with an M18×1.5 (ISO) or 3/4"-16UNF (SAE) mounting thread. Depending on the version, a mounting hole must be made before assembly.



Mounting hole M18x1.5 per ISO 6149 O-ring 15.4x2.1



Mounting hole 3/4"-16UNF per SAE J475 O-ring 15.3x2.4

Magnet: Various magnets are available for the BTL5 transducer (see Accessories on page 16).

4

Installation and connection (continued)

4.3 Installing the transducer

NOTICE

Interference in function

Improper installation can compromise the function of the transducer and result in increased wear.

- ► The mounting surface of the transducer must make full contact with the supporting surface.
- ► The bore must be perfectly sealed (O-ring/flat seal).
- ► Make a mounting hole with thread (possibly with countersink for the O-ring) acc. to Fig. 4-3 or Fig. 4-4.
- ► Screw the transducer with mounting thread into the mounting hole (max. torque 100 Nm).
- Install the magnet (accessories).
- From 500 mm nominal length: support the rod and tighten it at the end if necessary.
 - Suitable nuts for the mounting thread are available as accessories (see page 16).

4.3.1 Installation recommendation for hydraulic cylinders

If you seal the hole with a flat seal, the max. operating pressure will be reduced in accordance with the larger pressurized surface.

If installing horizontally in a hydraulic cylinder (nominal lengths > 500 mm), we recommend affixing a slide element to protect the rod end from wear.

Dimensioning of the detailed solutions is the responsibility of the cylinder manufacturer.

The slide element material must be suitable for the appropriate load case, medium used, and application temperatures. E.g. Torlon, Teflon or bronze are all possible materials.

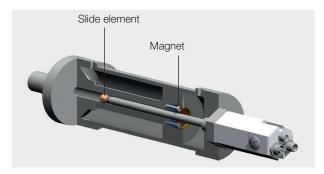
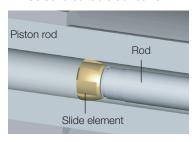


Fig. 4-5: Example 1, transducer installed with slide element

The slide element can be screwed on or bonded.

- ► Secure the screws so they cannot be loosened or lost.
- Select a suitable adhesive.



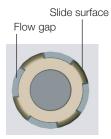


Fig. 4-6: Detailed view and top view of slide element

There must be a gap between the slide element and piston bore that is sufficiently large for the hydraulic oil to flow through.

Options for fixing the magnet:

- Screws/bolts
- Threaded ring
- Press fitting
- Notches (center punching)



If installed in a hydraulic cylinder, the magnet should not make contact with the rod.

The hole in the spacer ring must ensure optimum guidance of the rod by the slide element.

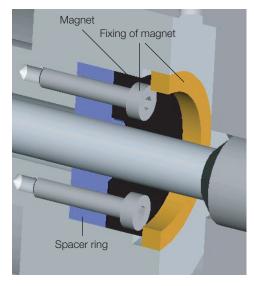
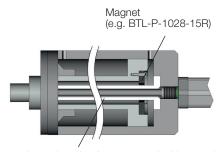


Fig. 4-7: Fixing of magnet

An example of how to install the transducer with a supporting rod is shown in Fig. 4-8 on page 10.

Installation and connection (continued)



Supporting rod made of non-magnetizable material

Fig. 4-8: Example 2, transducer installed with supporting rod

Shielding and cable routing 4.4



Defined ground!

The transducer and the control cabinet must be at the same ground potential.

Shielding

To ensure electromagnetic compatibility (EMC), observe the following:

- Connect transducer and controller using a shielded
 - Shielding: Braided copper shield with minimum 85%.
- Shield is internally connected to connector housing.

Magnetic fields

The position measuring system is a magnetostrictive system.

It is important to maintain adequate distance between the transducer/holding cylinder and strong, external magnetic fields.

Cable routing

The Profibus bus line must be routed according to Technical Guideline 2.111, Installation Guidelines for PROFIBUS-DP/FMS.

When ducting the cable between the transducer, controller, and power supply, it is important to avoid going near high voltage cables due to interferences. Inductive stray noise from AC harmonics (e.g. from phase angle controls) are especially critical and the cable shield offers very little protection against this.

The signal is transmitted to the controller via the PROFIBUS DP interface.

Cable twisted in pairs, shielded.

Maximum length of the entire field bus cable: 1200 m

The transfer rate depends on the length of the cable. In accordance with EN 50170, the values named in Tab. 4-2 apply.

| Cable length | Baud rate [kbit/s] |
|--------------|--------------------|
| < 100 m | 12000 |
| < 200 m | 1500 |
| < 400 m | 500 |
| < 1000 m | 187.5 |
| < 1200 m | 93.7/19.2/9.6 |

Tab. 4-2: Baud rate depending on cable length

The bus must be terminated at both ends in accordance with EN 50170 (see Fig. 4-10).



The BTL5-T... can be assigned a station address via DIP switches. In addition, the BTL5-T... can internally terminate the bus via DIP switches. For further information, see Presettings on page 12.

4

Installation and connection (continued)

4.5 Electrical connection

The transducer is attached via connectors.

Note the information on shielding and cable routing on page 10.

4.5.1 Connecting the supply voltage, control and data signals

The connection assignments are shown in Fig. 4-9, Tab. 4-3 and Tab. 4-4.

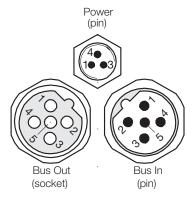


Fig. 4-9: BKS pin assignment, BTL...-S103 connector, view on the plug/socket side of the transducer

| Pin | Control and data signals | | | |
|-----|--------------------------|---------|--|--|
| | BUS IN | BUS OUT | | |
| 1 | VP +5 V (output) | | | |
| 2 | RxD / TxD-N (A) | | | |
| 3 | Data GND | | | |
| 4 | RxD / TxD-P (B) | | | |
| 5 | Shield | | | |

Tab. 4-3: Control and data signals connection assignment

| Pin | Supply voltage (external) |
|------|---------------------------|
| FIII | Power |
| 1 | +24 V |
| 3 | 0 V (GND) |
| 4 | Shield |

Tab. 4-4: Supply voltage connection assignment

4.5.2 Connection example

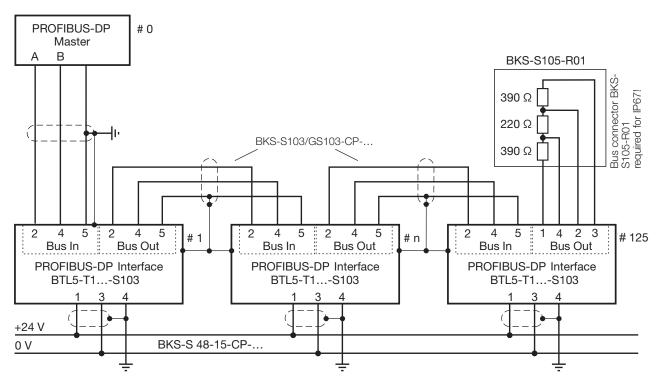


Fig. 4-10: BTL5-T1...-S103 transducer with master, connection example

5 Startup

5.1 Starting up the system

DANGER

Uncontrolled system movement

When starting up, if the position measuring system is part of a closed loop system whose parameters have not yet been set, the system may perform uncontrolled movements. This could result in personal injury and equipment damage.

- Persons must keep away from the system's hazardous zones.
- Startup must be performed only by trained technical personnel.
- Observe the safety instructions of the equipment or system manufacturer.
- 1. Check connections for tightness and correct polarity. Replace damaged connections.
- 2. Turn on the system.
- 3. Check measured values and readjust the transducer, if necessary.
 - Check for the correct values, especially after i replacing the transducer or after repair by the manufacturer.

5.2 Operating notes

- Check the function of the position measuring system and all associated components on a regular basis.
- Take the position measuring system out of operation whenever there is a malfunction.
- Secure the system against unauthorized use.

5.3 **Default settings**

The transducer is delivered with the following default settings:

- Station address: 126
- Resolution: position 5 µm, velocity 0.1 mm/s
- Maximum working/useful range

5.4 **Presettings**

The station address can be configured through the Set Slave Address service. This service requires a class 2 DP master. The position measuring system's GSD file is used for configuration. The GSD file provides all setup option information. The COM PROFIBUS from Siemens, for example, can be used for configuration.

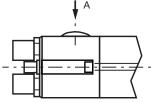
NOTICE

Device damage

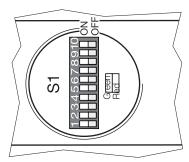
Particles, dirt or dust entering the housing can affect the functioning of the transducer and damage it.

- When opening the housing, make sure that no particles can get into the device.
- When closing the cover, make sure that there is enough pressure on the seal. Tightening torque: 1.5 Nm

For use in standard PROFIBUS systems, the station address and the terminating resistor are set via the integrated S1 DIP switch before startup, see Fig. 5-1 and Fig. 5-2.



Position of the S1 DIP switch Fig. 5-1:



View A, S1 DIP switch for setting the station address and Fig. 5-2: terminating resistor

5

Startup (continued)

5.4.1 Station address

Values from 0 to 125 can be set for the station address. Every address may only be assigned once in a network! For the value 126, the address 126 or the address most recently set by the Set_Slave_Address service is used. With the value 127, the transducer can be reset to factory settings. As the value 127 is not a valid address, no operation on the bus is possible.

| S1.1 | S1.2 | S1.3 | S1.4 | S1.5 | S1.6 | S1.7 |
|------|----------------|----------------|----------------|------|------|----------------|
| 20 | 2 ¹ | 2 ² | 2 ³ | 24 | 25 | 2 ⁶ |
| LSB | | | | | | MSB |
| 1 | 2 | 4 | 8 | 16 | 32 | 64 |

Tab. 5-1: Station address

All address setting are applied by the transducer after a re-start. Thus, changes that are made while supply voltage is present do not have an immediate effect.

5.4.2 Bus termination

For a safe quiescent level, the bus must be terminated at both ends in accordance with Fig. 4-10. The transducer allows for internal bus termination by setting DIP switches S1.9 and S1.10 to ON, see Fig. 5-2.

For IP67, the bus termination resistance suggested in Fig. 4-10 on page 11 must be used. Then, the internal bus termination must not be activated (S1.9 and S1.10 set to OFF)! If possible, stubs are to be avoided.

5.4.3 LED display for PROFIBUS encoder profile

| red (BF) ¹⁾ | LED green | Meaning | Cause |
|---------------------------------------------|-----------------------|------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| OFF | OFF | No supply voltage | |
| ON | ON | No connection to another participant (no Data_Exchange) | Bus not connectedMaster unavailable/off |
| ON | Flashing ² | Parameter error, no Data_Exchange | Slave is not configured or configured incorrectly Incorrect station address assigned (within the permissible range) Incorrect PRM or CFG telegram received |
| Flashing ² Flashing ² | | Position error | No magnet in the valid measuring range or number of magnets is incorrect |
| OFF | ON | Data_Exchange slave and function O.K. | Transducer functions, everything O.K. |

¹⁾ BF = bus error

Tab. 5-2: LED display for PROFIBUS encoder profile

If multiple malfunctions are present at the same time, the malfunction with the highest priority is displayed.



Detailed configuration instructions can be requested on the Internet at www.balluff.com or via email at service@balluff.de.

²⁾ Flashing frequency 0.5 Hz

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Transducer - Rod Style



Technical data

6.1 Accuracy

The specifications are typical values for the BTL5-T... at 24 V DC and room temperature, with a nominal length of 500 mm in conjunction with the BTL-P-1013-4R, BTL-P-1013-4S, BTL-P-1012-4R or BTL-P-1014-2R magnet.

The transducer is fully operational immediately, with full accuracy after warm-up.



For special versions, other technical data may apply.

Special versions are indicated by the suffix -SA on the part label.

Position resolution 5 μ m
Non-linearity $\pm 30 \mu$ m
Hysteresis $\leq 1 \text{ LSB}$ Reproducibility $\leq 2 \text{ LSB}$

Temperature coefficient¹⁾ \leq (6 μ m + 5 ppm

x nominal length)/K

Velocity resolution 0,1 mm/s
Max. detectable velocity 10 m/s

6.2 Ambient conditions²⁾

Operating temperature -40°C...+85°C
Storage temperature -40°C...+100°C
Humidity <90%, noncondensing

en ≤ 600 bar

Rod pressure rating (when installed in hydraulic cylinders)

Shock rating 100 g/6 ms Continuous shock 100 g/2 ms

per EN 60068-2-273)

Vibration 12 g, 10...2000 Hz

per EN 60068-2-63)

(note resonant frequency of the

rod)

Degree of protection per

IEC 60529

when attached IP67

6.3 Supply voltage (external)

Voltage, stabilized⁴⁾ 20...28 V DC Ripple \leq 0.5 V_{ss} Current draw (at 24 V DC)⁵⁾ \leq 130 mA Inrush current \leq 3 A Reverse polarity protection Yes Overvoltage protection Yes Dielectric strength (GND to housing)

6.4 Control signals

RxD/TxD-N, RxD/TxD-P, Data GND per EN 50170

6.5 Output

Max. number of magnets 4⁶⁾

- 1) Nominal length 500 mm, magnet in the middle of the measuring range
- 2) For (Use in enclosed spaces and up to a height of 2000 m above sea level.
- ³ Individual specifications as per Balluff factory standard, resonant frequencies excluded
- 4) For (The transducer must be externally connected via a limited-energy circuit as defined in UL 61010-1, a low-power source as defined in UL 60950-1, or a class 2 power supply as defined in UL 1310 or UL 1585.
- $^{\rm 5)}$ Depending on the load on VP (repeater, bus termination)
- ⁶⁾ Number dependent on nominal length (see section 3.3)

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Transducer - Rod Style

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Technical data (continued)

6.6 Dimensions, weights

Rod diameter 10.2 mm

Nominal length 25...4000 mm

Weight (depends on Approx. 2 kg/m

length)

Housing material Aluminum
Flange material Stainless steel
Rod material Stainless steel

Rod wall thickness 2 mm

Housing mounting

M18×1.5 or 3/4"-16UNF

via threads

Tightening torque Max. 100 Nm

6.7 Connection to the evaluation unit

The maximum length of the entire field bus cable is 1200 m. Cable twisted in pairs, shielded see Fig. 4-10.

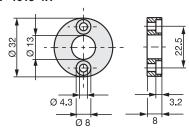
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7 Accessories

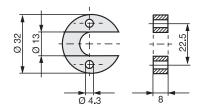
Accessories are not included in the scope of delivery and must be ordered separately.

7.1 **Magnets**

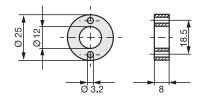
BTL-P-1013-4R



BTL-P-1013-4S



BTL-P-1012-4R



BTL-P-1014-2R

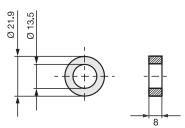


Fig. 7-1: Magnet installation dimensions

BTL-P-1013-4R, BTL-P-1013-4S, BTL-P-1012-4R, BTL-P-1014-2R:

Weight: < 15 gHousing: Aluminum

Included in the scope of delivery for the BTL-P-1013-4R, BTL-P-1013-4S, BTL-P-1012-4R:

8 mm, material: polyoxymethylene Spacer:

(POM)

BTL5-P-4500-1 magnet (solenoid):

Weight: Approx. 90 g Housing: Plastic

Operating temperature: -40 °C...+60 °C

BTL-P-1028-15R (special accessories for applications with a supporting rod):

Weight: Approx. 68 g Aluminum Housing:

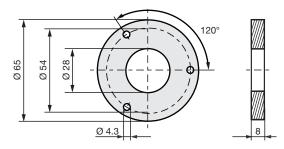


Fig. 7-2: BTL-P-1028-15R special accessories

Mounting nut 7.2

- M18×1.5 mounting nut: BTL-A-FK01-E-M18×1.5
- 3/4"-16UNF mounting nut: BTL-A-FK01-E-3/4"-16UNF

Accessories (continued)

7.3 Connectors and cables

7.3.1 Connector, freely configurable

BKS-S103-00

Straight connector, freely configurable M12, 5-pin Cable feed-through (pinch ring PG 9)

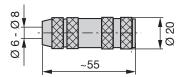


Fig. 7-3: Connector BKS-S103-00 (socket) for BUS IN

BKS-S104-00

Angled connector, freely configurable M12, 5-pin Cable feed-through (pinch ring PG 9)

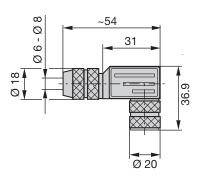


Fig. 7-4: Connector BKS-S104-00 (socket) for BUS IN

BKS-S105-00

Straight connector, freely configurable M12, 5-pin Cable feed-through (pinch ring PG 9)

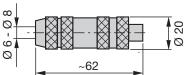


Fig. 7-5: Connector BKS-S105-00 (pin) for BUS OUT

BKS-S106-00

Angled connector, freely configurable M12, 5-pin Cable feed-through (pinch ring PG 9)

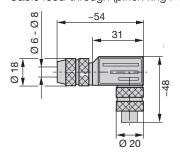


Fig. 7-6: Connector BKS-S106-00 (pin) for BUS OUT

7.3.2 Connector, preassembled

BKS-S 48-15-CP-...

Straight connector, molded, preassembled M8, 3-pin

Various cable lengths can be ordered, e.g. BKS-S48-15-CP-05: cable length 5 m

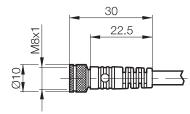


Fig. 7-7: Connector BKS-S48-15-CP-...

Accessories (continued)

7.3.3 Connecting cable, preassembled

BKS-S103/GS103-CP-...

Connecting cable, preassembled M12, 5-pin Various cable lengths can be ordered, e.g. BKS-S103/GS103-CP-05: cable length 5 m

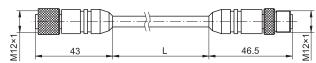


Fig. 7-8: Connecting cable BSK-S103/GS203-CP-...

BKS-S103-CP-...

Connecting cable, preassembled M12, 5-pin Various cable lengths can be ordered, e.g. BKS-S103-CP-05: cable length 5 m

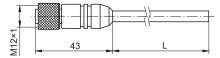


Fig. 7-9: Connecting cable BKS-S103-CP-...

BKS-S105-CP-...

Connecting cable, preassembled M12, 5-pin Various cable lengths can be ordered, e.g.

Various cable lengths can be ordered, e.g BKS-S105-CP-05: cable length 5 m

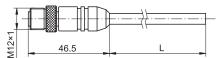


Fig. 7-10: Connecting cable BKS-S105-CP-...

7.3.4 Bus termination resistance, freely configurable

BKS-S105-R01

Bus termination resistance, freely configurable M12, 5-pin Installed resistors

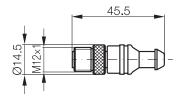


Fig. 7-11: Bus termination resistance BKS-S105-R01

7.3.5 Screw plugs

BKS 16-CS-00

Transparent cover, metric, M16x1.5

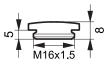




Fig. 7-12: Transparent cover, metric, M16x1.5

BKS 12-CS-01

Screw plug, brass, M12x1

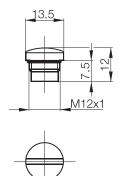


Fig. 7-13: Closing cap BKS 12-CS-01 for BUS OUT

BTL5-T1__-M___-A/B/Y/Z-S103 Transducer – Rod Style

8

Type code breakdown

| | BTL5 - T 1 1 0 - M0500 - B - S103 |
|-----------------------------------------------------------------|-----------------------------------|
| | |
| PROFIBUS DP interface ———————————————————————————————————— | |
| Supply voltage: | |
| 1 = 2028 V DC | |
| Number of magnets: | |
| 1 = 1 - 4, can be selected via GSD | |
| Nominal length (4-digit): | |
| M0500 = Metric specification in mm, nominal length 500 mm | |
| (M0025M4000) | |
| Rod version, fastening: | |
| A = Metric mounting thread M18x1.5, O-ring, rod diameter 10.2 m | ım |
| B = Metric mounting thread M18x1.5, O-ring, rod diameter 10.2 m | ım |
| Y = 3/4"-16UNF thread, O-ring, rod diameter 10.2 mm | |
| Z = 3/4"-16UNF thread, O-ring, rod diameter 10.2 mm | |
| Electrical connection: | |
| S103 = 1 x 3-pin male | |
| 1 x 5-pin male | |
| 1 x 5-pin female | |

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9

Appendix

9.1 Converting units of length

1 mm = 0.0393700787 inches

| mm inch | | |
|---------|-------------|--|
| 1 | 0.03937008 | |
| 2 | 0.07874016 | |
| 3 | 0.11811024 | |
| 4 | 0.15748031 | |
| 5 | 0.19685039 | |
| 6 | 0.23622047 | |
| 7 | 0.27559055 | |
| 8 | 0.31496063 | |
| 9 | 0.35433071 | |
| 10 | 0.393700787 | |

Tab. 9-1: Conversion table mm to inches

1 inch = 25.4 mm

| inch | mm |
|------|-------|
| 1 | 25.4 |
| 2 | 50.8 |
| 3 | 76.2 |
| 4 | 101.6 |
| 5 | 127 |
| 6 | 152.4 |
| 7 | 177.8 |
| 8 | 203.2 |
| 9 | 228.6 |
| 10 | 254 |

Tab. 9-2: Conversion table inches to mm

9.2 Part label



BTL013N¹⁾ BTL5-T110-M0500-B-S103² 16061700012345 DE³



¹⁾ Order code

Fig. 9-1: BTL5 part label (example)

²⁾ Type ³⁾ Serial number