

Operating Instructions  
IO-Link Master with Profinet interface  
StandardLine  
8 Ports  
IP 69K

**AL1103**

ifm firmware: 1.1.22 or higher  
LR DEVICE: 1.1.0.87 or higher  
IO-Link: 1.1.2

English

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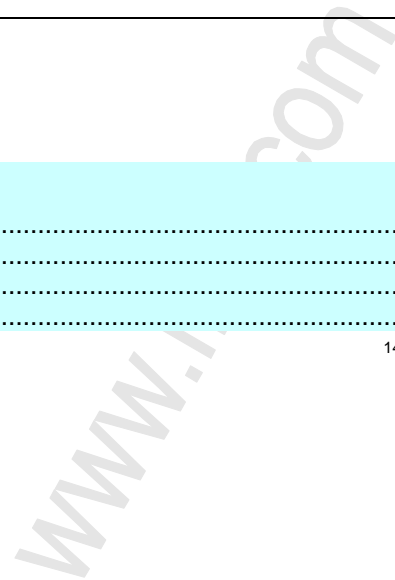
www.ifm.com

# 1 Preliminary note

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## 1.1 Legal and copyright information

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## 1.2 Purpose of the document

22044

This document is only for device types "IO-Link master - Profinet gateway (StandardLine) 8 port IP 69K" (art. no.: AL1103).

It is part of the device and contains information about the correct handling of the product.

- ▶ Read this document before using the device.
- ▶ Keep this document during the service life of the device.

## 1.3 Symbols and styles used

13839

...	Instructions
> ...	Reaction, result
→ ...	Cross-reference or internet link
123	Decimal number
0x123	Hexadecimal number
0b010	Binary number
[...]	Designation of pushbuttons, buttons or indications

## 1.4 Modification history

21676

Version	Topic	Date
00	New creation of document	31.05.2017



## 2 Safety instructions

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## 2.1 General

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The plant manufacturer is responsible for the safety of the plant in which the device is installed.

If the device is used in a way that is not intended by the manufacturer, the protection supported by the device may be impaired.

Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can affect the safety of operators and machinery.

- ▶ Observe these operating instructions.
- ▶ Adhere to the warning notes on the product.

## 2.2 Required background knowledge

22046

This document is intended for specialists. Specialists are people who, based on their relevant training and experience, are capable of identifying risks and avoiding potential hazards that may be caused during operation or maintenance of the product.

The document contains information about the correct handling of the product.

## 2.3 Warnings used

13685

### WARNING

Designation of pushbuttons, buttons or indications

### CAUTION

Slight reversible injuries may result.

### NOTICE

Property damage is to be expected or may result.



Important note  
Non-compliance may result in malfunction or interference.



Information  
Supplementary note.

## 2.4 Safety symbols on the device

15021



General warning

When this symbol is shown, consult the corresponding section in the operating instructions.

## 2.5 Tampering with the unit

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### **WARNING**

Tampering with the units can affect the safety of operators and machinery!

Tampering with the units is not allowed.

In case of non-compliance our liability and warranty expire.

- ▶ Do not open the devices!
- ▶ Do not insert any objects into the devices!
- ▶ Prevent metal foreign bodies from penetrating!

### 3 Functions and features

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#### 3.1 Permitted use

7610

The device is designed for use without a control cabinet in the food industry.

#### 3.2 Prohibited use

22053

The device may not be used beyond the limits of the technical data (→ **Technical data** (→ p. [62](#)))!

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## 4 Function

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## 4.1 Communication, parameter setting, evaluation

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### 4.1.1 IO-Link

7773

The device offers the following IO-Link functions:

- IO-Link master for connection of up to 8 IO-Link devices (sensors, actuators) according to IO-Link standard 1.0 and 1.1.
- Provision of process data of the connected IO-Link devices for LR SMARTOBSERVER monitoring software (→ [www.ifm.com](http://www.ifm.com))

### 4.1.2 Profinet

2259

The device offers the following Profinet functions:

- Provision of the functions of a Profinet RT Device (Class B)
- 2 port switch for access to the Profinet interface (X21/X22); intergrated switch IR and IRT conform according to Profinet V2.3
- Gateway for transmission of the process and parameter data between the connected IO-Link devices and the higher-level Profinet controller

### 4.1.3 Parameter setting

7771

The device provides the following configuration options:

- Parameter setting of the IO-Link master of the AL1103 with parameter setting software LR DEVICE and/or Profinet projection software
- Parameter setting of the connected IO-Link devices (sensors, actuators) with parameter setting software LR DEVICE and/or Profinet projection software
- Storage of parameter sets of the connected IO-Link devices for automatic recovery (data storage)

### 4.1.4 Visual indication

7772

The device has the following visual indicators:

- Status and error indication of the gateway, of the Profinet connection and of the system
- Status display of the voltage supply
- Status and activity display of the Ethernet connection
- Status, error and short circuit/overload indication of the IO-Link ports

## 4.2 Digital inputs

7584

The device has 8 digital inputs (type 2 according to EN 61131-2).

The digital inputs are on pin 2 of the IO-Link ports X01 ... X08.

All inputs refer to the potential of the device supply (pin 3).

## 4.3 IO-Link supply

7623

The device has 8 supplies for IO-Link devices (sensors, actuators).

The IO-Link ports X01...X08 are ports class A.

Every supply provides short circuit monitoring.

The device ensures fire protection for the connected IO-Link devices by providing a power-restricted circuit at the IO-Link ports (according to IEC61010-1).

## 5 Mounting

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### 5.1 Mount the device

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- ▶ Disconnect the system from power before installation.
  - ▶ For installation choose a flat mounting surface.
  - ▶ Please observe the maximum tightening torque.
- 
- ▶ Fix the unit to the mounting surface using 2 M5 mounting screws and washers.
    - Tightening torque: 1.8 Nm
  - ▶ Ground the unit via the two mounting screws of the upper mounting lugs.



## 6 Electrical connection

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A qualified electrician must connect the unit.

- ▶ Observe the national and international regulations for the installation of electrical equipment.

Device is only suitable for operation on SELV/PELV voltages.

- ▶ Observe the information concerning IO-Link circuits (→ **IO-Link circuits** (→ p. 19))!

The device contains components that can be damaged or destroyed by electrostatic discharge (ESD).

- ▶ Observe the required safety measures against electrostatic discharge!

The IP rating depends on the individual protection ratings of the unit, the applied connection elements and the corresponding protective covers.

- ▶ For UL applications: For connecting the device and the IO-Link devices use UL certificated cables of category CYJV or PVVA.

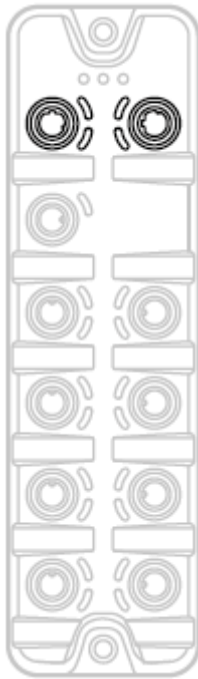
Wiring: → **Electrical connection** (→ p. 65)

## 6.1 Profinet ports

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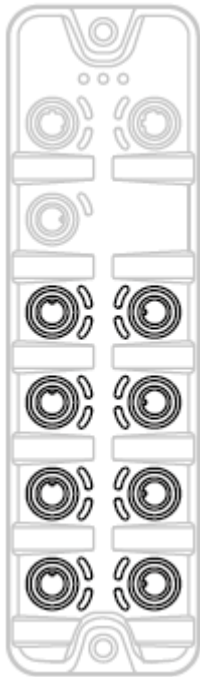
Notes on connection possibilities → **Connection possibilities** (→ p. [27](#))



- ▶ Connect the unit via the M12 socket X21 and/or X22 with the Profinet network (e.g. Profinet PLC, additional Profinet device)
  - Tightening torque: 0.6...0.8 Nm
- ▶ Connect the unit via the M12 socket X21 and/or X22 to the industrial Ethernet network (e.g. laptop/PC with installed parameter setting software LR DEVICE, laptop/PC with installed monitoring software LR SmartObserver)
  - Tightening torque: 0.6...0.8 Nm
- ▶ For the connection, use M12 connectors with protection rating IP 69K or higher (z.B. EVF531).
- ▶ Cover the unused sockets with M12 protective caps (art. no. E12542) verschließen.
  - Tightening torque 0.6...0.8 Nm

## 6.2 IO-Link ports

8526



### Ports X01...X08: For use as IO-Link port class A:

- ▶ Connect the connector of the IO-Link devices with the M12 sockets X01 ... X08.
  - Tightening torque: 0.6...0.8 Nm
  - Maximum cable length per IO-Link interface: 20 m
- ▶ For the connection, use M12 connectors with protection rating IP 69K or higher (z.B. EVF043).
- ▶ Cover the unused sockets with M12 protective caps (art. no.: E12542).
  - Tightening torque 0.6...0.8 Nm

### 6.2.1 Input circuit

18629

The inputs of the M12 sockets 8 (pin 2) provide a type 2 behaviour according to standard EN61131-2, the connected electronics must be rated for this electrically.

### 6.2.2 IO-Link circuits

1863

The IO-Link ports of the device meet the requirements of the IO-Link specification 1.0 bis 1.1.2.



The power supply of the connected IO-Link devices may only take place via the AL1103.

Further information: → [Technical data](#) (→ p. [62](#))

## 6.3 Connect the device

17542



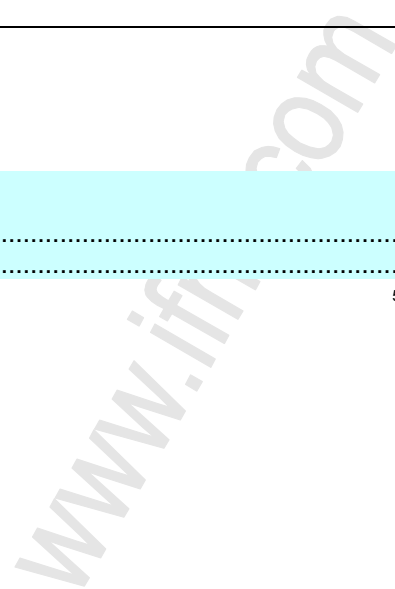
- ▶ Disconnect power.
- ▶ Connect the device via M12 socket X31 to 24 V DC (20...30 V SELV/PELV; according to EN61010-1, secondary circuit with maximum 30 V DC derived from applied voltage up to 300 V of overvoltage category II).
  - Tightening torque: 0.6...0.8 Nm
  - Maximum cable length: 25 m
- ▶ To connect the device, use M12 connectors with protection rating IP 69K or higher (z.B. EVF481).

## 7 Operating and display elements

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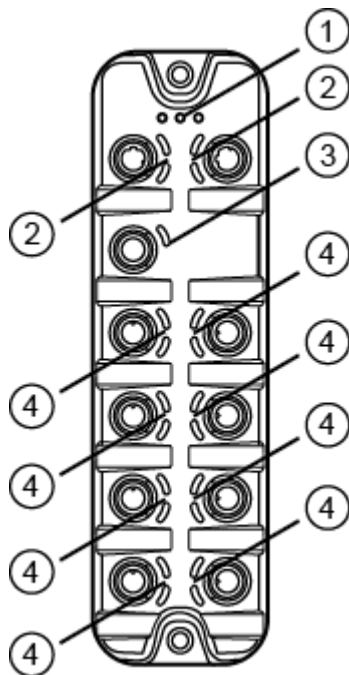
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## 7.1 Overview

22025



- ① Status LEDs RDY, BF und SF  
→ **Status LEDs** (→ p. [23](#))
- ② Status LEDs LNK and ACT of the Profinet ports 1 (X21) and 2 (X22)  
→ **Ethernet interface** (→ p. [23](#))
- ③ Status LED US of the power supply (X31)  
→ **Voltage supply** (→ p. [24](#))
- ④ Status LEDs IOL and DI of the IO-Link ports Class A (X01...X08)  
→ **IO-Link ports (Class A)** (→ p. [24](#))

## 7.2 LED indicators

22024

The device only has the following LED indicators:

### 7.2.1 Status LEDs

22034

The RDY LED shows the status of the gateway.

The BF LED (Bus Failure) shows the status of the Profinet connection.

The SF LED (System Failure) shows the status of the system.

Status LED			Description
RDY	green	on	Gateway functions properly
		flashes 1 Hz	Error
		flashes 5 Hz	Firmware update
		off	Gateway does not function; Unit reboots
BF	red	on	Bus error
		flashes 1 Hz	No connection to the Profinet controller
		off	error-free
SF	red	on	<ul style="list-style-type: none"> <li>▪ Error in gateway</li> <li>▪ At least 1 IO-Link device sends warning / alarm (temperature, over/under current, over/under voltage, shortcut)</li> </ul>
		off	error-free

### 7.2.2 Ethernet interface

22027

Each Ethernet interface (X21, X22) has 2 LEDs (LNK and ACT). The LEDs indicate the status of the Ethernet connection.

Status LED			Description
LNK	green	on	Ethernet connection established
		off	No Ethernet connection
ACT	yellow	flashes	Data is transmitted via the Ethernet interface.
		off	No data transmission

### 7.2.3 Voltage supply

22026

The interface for voltage supply (X31) has the LED that is marked as US. The LED indicates the status of the voltage supply.

Status LED			Description
US	green	on	The supply voltage $U_s$ is applied.
		off	No supply voltage is applied or the applied supply voltage is too low.

### 7.2.4 IO-Link ports (Class A)

22029

Each IO-Link port Class A (X01 ... X08) has 2 LEDs marked as IOL and DI. The LEDs indicate the status of the IO-Link port.

Status LED			Description
IOL	yellow	on	Interface configured as DI/DO: Pin 4 (C/Q) = ON
		off	Interface configured as DI/DO: Pin 4 (C/Q) = OFF
	green	on	IO-Link transmission functions properly
		flashes 1 Hz	Interface configured as IO-Link, but no IO-Link transmission
	red	on	Short circuit or overload in supply voltage
		flashes 1 Hz	Transmission error
DI	yellow	on	Digital input: Pin 2 (DI) = ON
		off	Digital input : Pin 2 (DI) = OFF



# 8 Configuration

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## 8.1 Remarks

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## 8.1.1 Supported configuration options

22408

The AL1103 can be configured using the following options:

- Parameter setting software LR DEVICE (version 1.1.0.87 or higher) (art. no.: QA0011/QA0012)
- Profinet projection software Siemens STEP 7 (version 5.5 or higher, service pack 4)
- Profinet projection software Siemens TIA portal

## 8.1.2 Connection possibilities

12742

Via the two Profinet interfaces X21 and X22, the AL1103 can be simultaneously connected with the Profinet control level (PLC) and the IT infrastructure level (monitoring/parameter setting). The following connection possibilities exist:

### Operation without Profinet connection

4364

Operation as independent IO-Link master with connected IO-Link devices. As an option, several IO-Link masters can be coupled via the Profinet interfaces. If necessary, the IO-Link masters can be coupled with the IT infrastructure via industrial Ethernet in order to enable monitoring of the process data of the connected IO-Link devices.

#### Parameter setting

- IO-Link master: LR DEVICE
- IO-Link device: LR DEVICE

#### Monitoring (optional):

LR SmartObserver

#### Topology (example):





### Operation with Profinet connection (without LR DEVICE)

7396

Operation of the IO master as Profinet IO device. As an option, several IO-Link masters can be coupled via the Ethernet interfaces X21 and X22. The complete monitoring of the process data and processing of alarms takes place via Profinet mechanisms.

**Parameter setting**

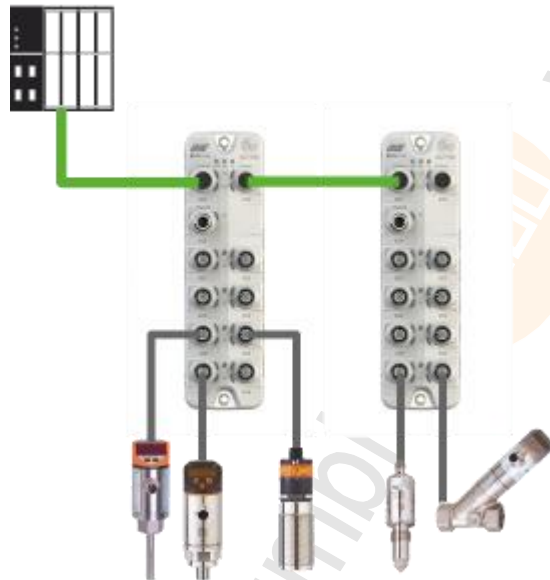
- IO-Link master: Profinet projection software
- IO-Link device: Profinet projection software (acyclic services)

**Monitoring:**

Profinet projection software

**Topology (example):**

Feldbus



## Operation with Profinet connection and LR DEVICE/LR SmartObserver

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The AL1103 can be connected via the two Ethernet interfaces X21 and X22 simultaneously with the Profinet control level (PLC) and the IT infrastructure level (monitoring/parameter setting).

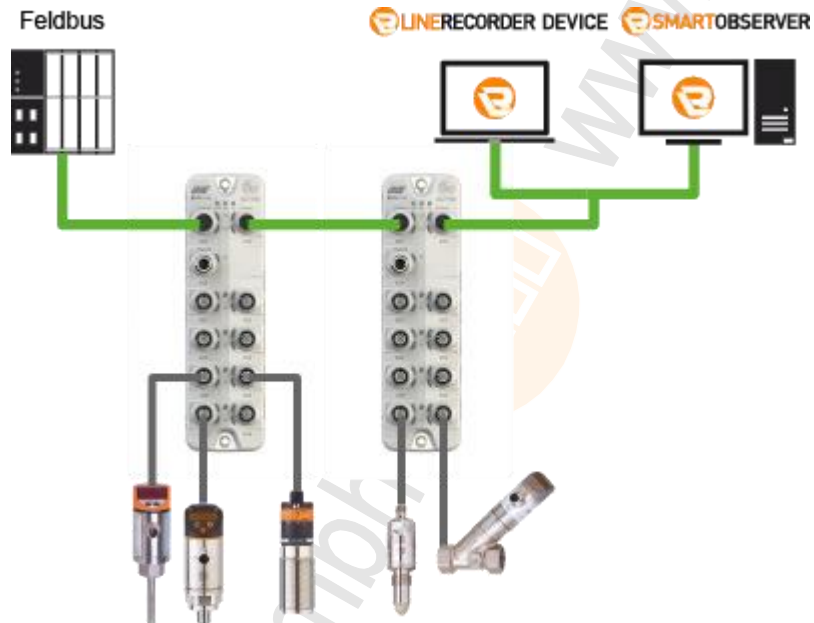
### Parameter setting

- IO-Link master: LR DEVICE and/or Profinet projection software
- IO-Link device: LR DEVICE and/or Profinet projection software

### Monitoring:

LR SmartObserver and/or Profinet projection software

### Topology (example):



### 8.1.3 Offline parameter setting

SYS\_OBJECTID&gt;

The AL1103 supports the offline parameter setting. In this context, the user creates and stores a configuration for the unit and the connected IO-Link devices without being connected to the AL1103. The configuration created in this way can be stored as a file (\*.lrp) and loaded to the device and activated at a later date.



Further information about offline parameter setting: → Operating instructions of the parameter setting software LR DEVICE

### 8.1.4 VPN connection

22762



An active VPN connection blocks the access of the parameter setting software LR DEVICE to the Profinet interface of the AL1103.

- ▶ Deactivate the VPN connection in order to be able to access the AL1103 with the LR DEVICE.

## 8.2 LR DEVICE: Configure the device

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Reset IO-Link master to factory settings .....	39

22402

The IO-Link master and the IO-Link devices connected to the AL1103 can be configured with the ifm software LR DEVICE.



Further information about operation and functions of the LR DEVICE parameter setting software:

- ▶ Use the help function of the parameter setting software LR DEVICE!

In order to configure the AL1103 with the LR DEVICE.

- ▶ Put AL1103 into operation (→ **Set-up** (→ p. 32)).
- ▶ Under [ONLINE]: Click on the AL1103.
- > LR DEVICE shows the following sections:

Section	Functions
[All]	all available functions
[Network]	→ <b>Configure the Ethernet interface</b> (→ p. 34)
[LineRecorder]	→ <b>Configure communication profile</b> (→ p. 33) → <b>Configure the interface to the SmartObserver</b> (→ p. 35)
[Port x]*	→ <b>Set the operating mode of the IO-Link ports</b> (→ p. 36) → <b>Set device validation and data storage</b> (→ p. 37)
[Setup]	→ <b>LR DEVICE: Read device information</b> (→ p. 55) → <b>Reset IO-Link master to factory settings</b> (→ p. 39) → <b>Reboot the device</b> (→ p. 56)

\* ... x = 1...8

## 8.2.1 Set-up

12759

On delivery, the AL1103 is configured with the → **Factory settings** (→ p. 60)

Before configuration with the LR DEVICE parameter setting software, the user must put the device into operation. During set-up, the IP settings are configured via the Profinet interface (X21/X22).

In order to put the device into operation with LR DEVICE:

### Prerequisites

- > The device is configured with the factory settings.
- > The device is properly connected with the LR DEVICE laptop/PC via the Profinet interface.
- > LR DEVICE is started

### 1 Scan network

- ▶ Scan network for new IO-Link masters.
- > The following information is given under [ONLINE]:
  - Article number (AL1103)
  - MAC-ID of the device

### 2 Set network parameters

- ▶ Under [ONLINE]: Click on [AL1103].
- > LR DEVICE shows all current network settings
- ▶ Set the following parameters as required:

Parameters	Description	Possible values
[IP address]	IP address of the device	e.g. 172.18.65.50
[Subnet mask]	Subnet mask of the IP network	e.g. 255.255.255.0
[IP gateway address]	IP address of the network gateway	e.g. 172.18.65.0
[Profinet name]	Device name in the Profinet parameter setting software	▶ Observe the note!



When giving the Profinet name, the following restrictions apply:

- Permitted characters:
  - Lower case a-z
  - Numbers 0-9
  - Separators: Point, minus sign
- Restrictions:
  - The name may not end with a point or minus sign
  - The name may not begin with a number
  - The minus sign may not be directly before or after a point

- ▶ Write the changed values to the device.
- > LR DEVICE stores the changed values on the device.

If successful:

- > In the [ONLINE] area: Under [Geräte], the Profinet name of the AL1103 appears.
- > LR DEVICE shows options for device configuration.



## 8.2.2 Configure communication profile

22061

In order to copy the access rights to the device:

- ▶ Select the [LineRecorder] menu.
- > The page shows the current settings.
- ▶ Set the following parameter as required:

Parameter	Description	Possible values	
[Communication Profile]	Access rights to the parameter data, process data and event/diagnostic messages of the IO-Link master and the connected IO-Link devices	Profinet + LineRecorder	<ul style="list-style-type: none"> <li>▪ Profinet and LR DEVICE have read and write access rights to parameters and process data</li> <li>▪ Profinet and LR DEVICE have read access rights to events/alarms</li> </ul>
		Profinet + LineRecorder (ro)	<ul style="list-style-type: none"> <li>▪ Profinet has read and write access rights to parameters and process data</li> <li>▪ Profinet has read access rights to events/alarms</li> <li>▪ LR DEVICE only has read access rights to parameters, process data and events/alarms</li> </ul>
		LineRecorder only	<ul style="list-style-type: none"> <li>▪ LR DEVICE has read and write access rights to parameters to parameters and process data</li> <li>▪ LR DEVICE has read access rights to events/alarms</li> <li>▪ Profinet has no access rights</li> </ul>
		keep setting	Previous settings are valid

- ▶ Store changed values on the device.



If parameter [Communication Profile] = Profinet + LineRecorder:

Different parameter settings in the Profinet projection software and the LR DEVICE may cause undesired system behaviour. Parameter settings applied by the Profinet projection software always overrule the settings applied by LR DEVICE.



Changes of the parameter [Access Rights] are only effective after restarting the device.

To activate the changed access rights:

- ▶ → **Reboot the device** (→ p. 56)

## 8.2.3 Configure the Ethernet interface

22404

To set the parameters of the Profinet interface (X21/X22):

- ▶ Select the [Network] menu.
- > The page shows the current settings.
- ▶ Set the following parameters as required:

Parameters	Description	Possible values
[IP address]	IP address of the device	e.g. 172.18.65.50
[Subnet mask]	Subnet mask of the IP network	e.g. 255.255.255.0
[IP gateway address]	IP address of the gateway	e.g. 172.18.65.1
[Profinet name]	Name of the device in the Profinet network*	e.g. al1xxx
[MAC address]	MAC address of the device	The value is fixed

\* ... observe the restrictions concerning the naming conventions (→ **Set-up** (→ p. [32](#)))!

- ▶ Store changed values on the device.

## 8.2.4 Configure the interface to the SmartObserver

12743

In order to set the parameters of the interface to the SmartObserver:

- ▶ Select the [LineRecorder] menu.
- > The page shows the current settings.
- ▶ Set the following parameters as required:

Name	Description	Possible values	
[IP address SmartObserver]	IP address of the laptop/PC where the SmartObserver is installed	e.g. 192.168.0.100	
[Port SmartObserver]	Port address that is used to send process data to the SmartObserver	1 ... 65535	Default value: 35100
[Source ID SmartObserver]	Source identifier with which the process data of the device is indicated in the SmartObserver (String32)		
[Port x. LR events]	Operating mode of the IO-Link port (x = 1...8)	Disabled	Cyclic transfer of the process data
		Enabled	Event-based transfer of the process data
[Port x. LR cycle time (ms)]*	Cycle time of the IO-Link interface for cyclic transmission of the process data between the IO-Link master and the SmartObserver (x = 1...8)	Disabled	no data transmission
		1000 ... 60000	1000 ms ... 60000 ms

\* ... parameter only valid if parameter [PortX. LR events] = Disabled



After changing the parameter [Port SmartObserver] or [Source ID SmartObserver], it can take 120 seconds before the device establishes a new TCP connection.

To prevent the delay:

- ▶ Reboot the device after the parameter change.
- ▶ Store changed values on the device.

## 8.2.5 Set the operating mode of the IO-Link ports

8714

The IO-Link ports X01...X08 of the device support the following operating types:

- Digital input (DI): binary input signal on pin 4 (C/Q) of the IO-Link port
- Digital output (DO): binary output signal on pin 4 (C/Q) of the IO-Link port
- IO-Link interface (IO-Link): IO-Link data transfer via pin 4 (C/Q) of the IO-Link port

The user can set the operating mode of each IO-Link port separately at any time.

- ▶ Select [Port x] menu.
- > The page shows the current settings.
- ▶ Set the following parameters as required:

Name	Description	Possible values	
[Port x mode]	Operating mode of the IO-Link port (x = 1...8)	IO-Link	Operation as IO-Link interface
		DI	Operation as digital input
		DO	Operation as digital output
		Disabled	Interface deactivated
[Port x IO-Link. Cycle time]*	Cycle time of the data transmission between the IO-Link master and the IO-Link device	As fast as possible	The device automatically sets the fastest possible cycle time
		2.0 ms	2 milliseconds
		... 128.0 ms	... 128 milliseconds

\* ... Parameter only available, if [Port x mode] = IO-Link

- > Store the changed values on the AL1103.

## 8.2.6 Set device validation and data storage

7165

In operating mode "IO-Link" the user can set the behaviour of the IO-Link ports regarding device validation and backup/restore of parameter data of the connected IO-Link devices.

To configure the device validation and data storage settings:

- ▶ Select [Port x] menu.
- > The page shows the current settings.
- ▶ Set the following parameters as required:

Name	Description	Possible values	
[Port x IO-Link Validation / Data Storage]	Supported IO-Link standard and behaviour of the device when a new IO-Link device is connected to IO-Link port x (x = 1...8)	No check and clear	<ul style="list-style-type: none"> <li>▪ No verification of the vendor ID and device ID</li> <li>▪ No data storage</li> </ul>
		Type compatible V1.0 device	<ul style="list-style-type: none"> <li>▪ IO-Link device is compatible with the V1.0 IO-Link standard</li> <li>▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>▪ No data storage</li> </ul>
		Type compatible V1.1 device	<ul style="list-style-type: none"> <li>▪ IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>▪ no data storage</li> </ul>
		Type compatible V1.1 device with Backup + Restore	<ul style="list-style-type: none"> <li>▪ IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>▪ The IO-Link master saves the parameter values of the connected IO-Link device; modifications of the parameter values are also stored (observe the note!)</li> <li>▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device.</li> </ul>

## Configuration

Name	Description	Possible values	
		Type compatible V1.1 device with Restore	<ul style="list-style-type: none"> <li>▪ IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>▪ The IO-Link master saves the parameter values of the connected IO-Link device once.</li> <li>▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device.</li> </ul>
[Port x IO-Link. Vendor ID]	ID of the manufacturer that is to be validated	0 ... 65535	ID of the manufacturer of the IO-Link device (ifm electronic: 310)
[Port x IO-Link. Device ID]	ID of the IO-Link device that is to be validated	0 ... 16777215	ID of the IO-Link device

- Store the changed values on the AL1103.

## 8.2.7 Reset IO-Link master to factory settings

12740

When resetting the AL1103, all parameters are reset to the → **Factory settings** (→ p. [60](#))

To reset the device to factory settings:

- ▶ Select [Setup] menu.
- > The page shows the current settings.
- ▶ Click on [Factory Reset] to reset the AL1103.
- > LR DEVICE sets the AL1103 factory settings.

## 8.3 LR DEVICE: Configure IO-Link devices

22403

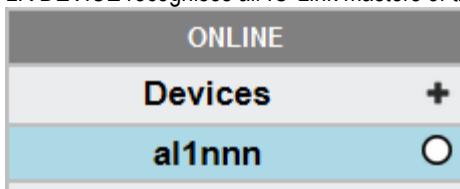
In order to configure the IO-Link devices connected to the AL1103 using the parameter setting software LR DEVICE:

### Requirements:

- > AL1103 is correctly installed and connected to the LR DEVICE software via the Profinet interface (X21/X22).
- > The IO-Link device is connected correctly with the AL1103.
- > The operating mode of the IO-Link interface is "IO-Link" (parameter [Port x mode] = IO-Link)
- > Parameter [Access rights] is configured with one of the following values:
  - Profinet + LineRecorder
  - LineRecorder only

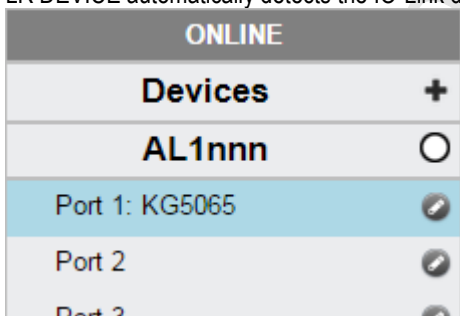
### 1 Select IO-Link master

- ▶ Start LR DEVICE.
- ▶ Update IODD file library  
OR:  
Import IODD file of the IO-Link device manually.
- ▶ Scan network for devices.
- > LR DEVICE recognises all IO-Link masters of the Profinet network.



### 2 Add IO-Link device

- ▶ Under [ONLINE]: Click on the required AL1103.
- > LR DEVICE automatically detects the IO-Link devices connected to the AL1103 (e.g. ifm Sensor KG5065).



### 3 Configure IO-Link device

- ▶ Mouse click on the port to which the IO-Link device is connected.
- > LR DEVICE reads and shows the current parameter values of the IO-Link device.
- ▶ Configure IO-Link device.



Information about the available parameters of the IO-Link device: → Operating instructions of the IO-Link device

- ▶ Store changed configuration on the IO-Link device.



### 8.3.1 Offline parameter setting: Add IO-Link devices manually

22817

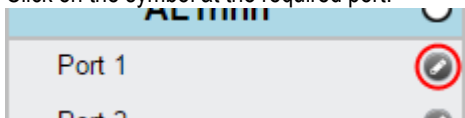
The AL1103 supports the automatic recognition of IO-Link devices that are connected to the IO-Link interfaces. In addition to the automatic recognition of IO-Link devices in the online mode, the user can also manually add IO-Link devices to the device configuration (e.g. → **Offline parameter setting** (→ p. 30)).

#### 1 Set up offline configuration

- ▶ Start LR DEVICE.
- ▶ Add AL1103 to an offline configuration.
- > LR DEVICE shows AL1103 in [OFFLINE] section.

#### 2 Add IO-Link device to configuration.

- ▶ Under [OFFLINE]: Click on [AL1103].
- > LR DEVICE shows the available parameters of the AL1103.
- ▶ Click on the symbol at the required port.



- > The dialogue window [Gerät auswählen] appears.
- ▶ Select the required IO-link device from the list.
- ▶ Click on [OK] to add the selected IO-Link device to the device configuration.
- > IO-Link device appears at the selected port.

#### 3 Configure IO-Link device

- ▶ Mouse click on the port to which the IO-Link device is connected.
- > LR DEVICE shows the available parameters of the IO-Link device.
- ▶ Configure IO-Link device.



Information about the available parameters of the IO-Link device: → Operating instructions of the IO-Link device

- ▶ Store changed configuration on the IO-Link device.
- ▶ Click on [AL1103].

## 8.4 Profinet: Configure the device

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Configure communication profile .....	46
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22758

On the field bus side, the device can be configured with the following options:

- Profinet projection software STEP 7 (version 5.5 SP 4 or higher)
- Profinet projection software TIA portal



Further information about operation and functions of the Profinet parameter setting software:

- ▶ Use the help function of the Profinet projection software!

## 8.4.1 Install GSD file

22410

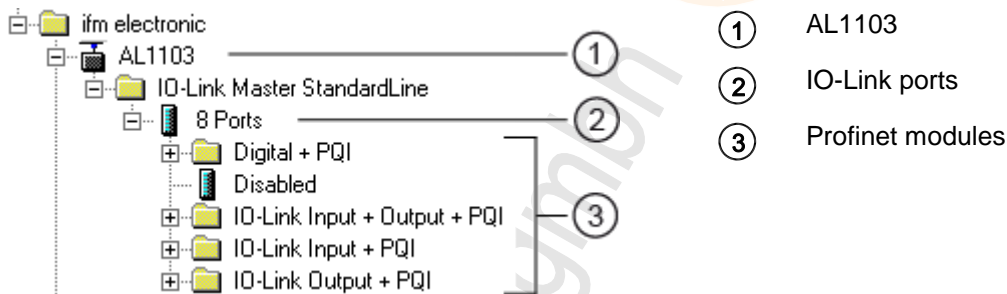
To represent the AL1103 in a field bus projection software (e.g. STEP 7), ifm provides a GSD file. The user can download the GSD file from the ifm website (→ the GSD file, all parameters, process data, and their valid value ranges are defined).

To add the AL1103 to the STEP 7 hardware catalogue:

- ▶ Download GSD file of the AL1103 from the ifm website.
- ▶ Start STEP 7 application "HW Config".
- ▶ Select [Options] > [Install GSD files...].
- > The [Install GSD files] window appears.
- ▶ Click on [Browse ...].
- ▶ Select the GSD file of the AL1103 and click on [OK] to adopt the file.
- > The selected GSD file appears in the list.
- ▶ Select the GSD file in the list and click on [Install].
- > STEP 7 installs the GSD file and adds the AL1103 to the hardware catalogue.

After installation of the GSD file, the AL1103 is in the hardware catalogue in the following folder:

- > [PROFINET IO] > [Additional Field Devices] > [IO] > [ifm electronic]



## 8.4.2 Add the device to the Profinet network

22406

The configuration of the Profinet parameters is done via the Profinet projection software.

The Profinet parameters define which data is transmitted between AL1103 and the higher-level Profinet controller.

### Requirements:

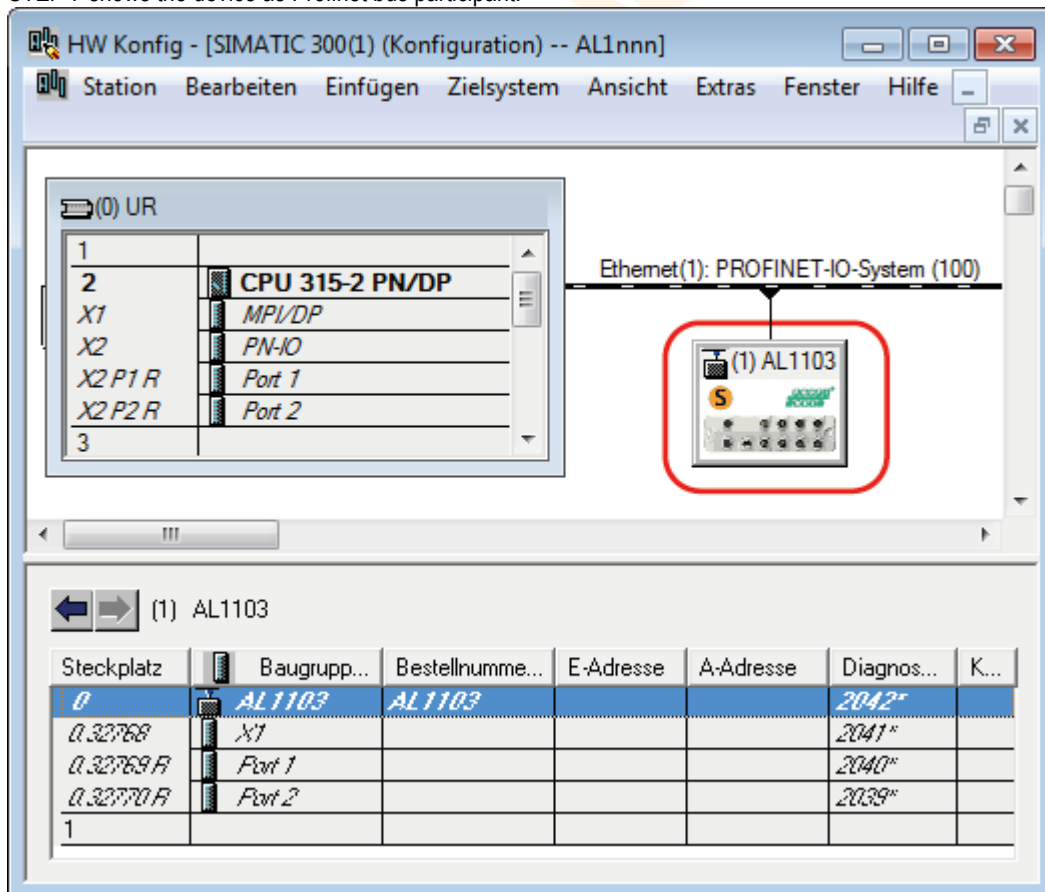
- > Profinet has read and write permission on the AL1103 (→ **Configure communication profile** (→ p. 33))
- > The GSD file of the AL1103 is installed (→ **Install GSD file** (→ p. 43))

### 1 Create/open project

- ▶ Create new Profinet project.  
OR  
Open an existing Profinet project.
- ▶ Configure Profinet connection.

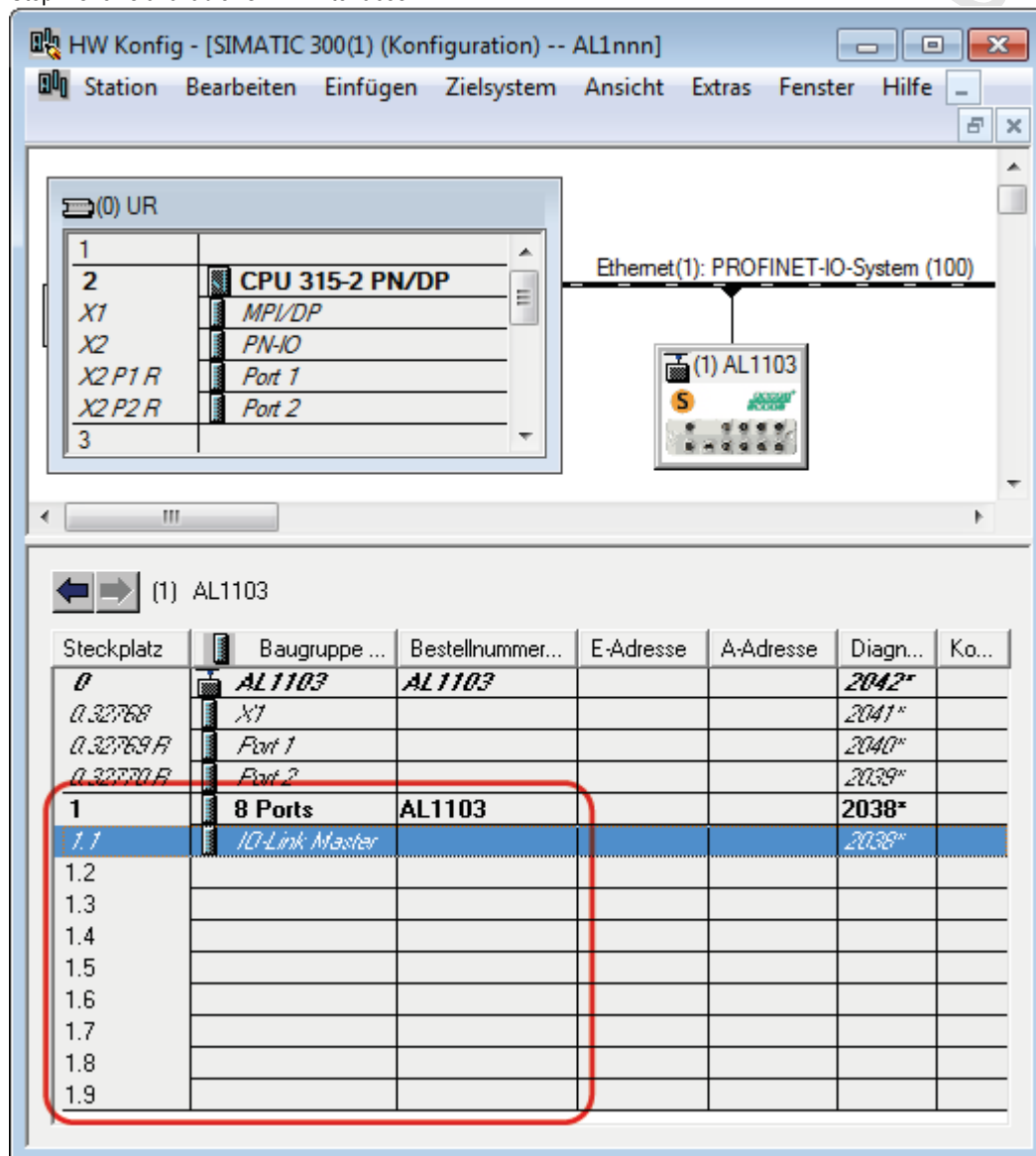
### 2 Add the AL1103 to project

- ▶ Open STEP-7 application "HW Config".
- > Program window shows the hardware structure of the project.
- ▶ Open hardware catalogue.
- ▶ Move the [AL1103] node via drag&drop from the hardware catalogue to the Profinet connection.
- > STEP 7 shows the device as Profinet bus participant.



### 3 Add IO-Link ports

- ▶ Move the [8 Ports] node via drag&drop from the hardware catalogue to slot 1 of the AL1103.
- > Step 7 shows available IO-Link interfaces.



- ▶ Save the project.

### 8.4.3 Configure communication profile

22760

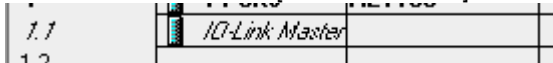
In order to configure the access rights to the device:

#### 1 Open device editor

- ▶ Open STEP-7 application "HW Konfig".
- > Program window shows the hardware structure of the project.
- ▶ Click on AL1103.
- > The device editor shows the current configuration of the AL1103.

#### 2 Configure access rights

- ▶ Double click on the slot line [1.1 IO-Link Master]



Slot	Name	Description
1.1	IO-Link Master	
1.2		

- > The window [Properties IO-Link master] appears.
- ▶ Select [Parameters] tab.
- ▶ Set the following parameter as required:
  - Communication Profile (→ **Parameter of the IO-Link master** (→ p. 68))
- ▶ Click on [Hinzufügen] to save the changes.



If parameter [Communication Profile] = Profinet + LineRecorder:

Different parameter settings in the Profinet projection software and the LR DEVICE may cause undesired system behaviour. Parameter settings applied by the Profinet projection software always overrule the settings applied by LR DEVICE.



Changes of the parameter [Communication Profile] are only effective after restarting the device.

To activate the changed access rights:

- ▶ → **Reboot the device** (→ p. 56)

## 8.4.4 IO-Link-Ports konfigurieren

22628

In STEP 7, the following assignment of the Profinet slots to the IO-Link ports of the device applies:

Slot	Sub-slot	IO-Link interface of the AL1103
1	2	X01
	3	X02
	4	X03
	5	X04
	6	X05
	7	X06
	8	X07
	9	X08

Each sub-slot can be configured for cyclic transmission of process data with a Profinet module. The selected Profinet module determines the operation type of the IO-link interface and the configurable parameters.

Overview of the available Profinet modules: → **Profinet modules** (→ p. 72)

To add a Profinet module to a sub-slot:

### 1 Open device editor

- ▶ In "HW Config": Click on AL1103.
- > The device editor shows the current configuration of the AL1103.

### 2 Add Profinet module

- ▶ Open hardware catalogue.
- ▶ Draw the required Profinet module of the AL1103 from the hardware catalogue to the slot.
- > The device editor shows the slot with the selected Profinet module.

### 3 Set parameters of the Profinet module

- ▶ Double click on the added slot.
- > Window [Properties] appears.
- ▶ Select [Parameters] tab.
- > The page shows the current parameter settings of the IO-Link ports.
- ▶ Set the parameters as required (marked with X in table):

Operating mode of the IO-Link ports	Available parameters					
	Fail Safe Mode	Pattern Value	Validation / Data storage	Vendor ID (VID)	Device ID	Port cycle time
DI: Digital input	--	--	--	--	--	--
DO: Digital output	X	--	--	--	--	--
IO-Link: Input	--	--	X	X	X	X
IO-Link: Output	X	X	X	X	X	X
IO-Link: Input and output	X	X	X	X	X	X



Further information about the parameters of the Profinet modules: → [Parameters of the IO-Link ports](#) (→ p. [69](#))

- ▶ Click on [Add] to save the changes.
- > Changed settings are applied.

## 8.4.5 Configure the Profinet interface

22761

In order to configure the Ethernet interface of the AL1103:

### Prerequisites

- > AL1103 is correctly integrated in the Profinet project (→ [Add the device to the Profinet network](#) (→ p. [44](#))).

#### 1 Open object characteristics

- ▶ Start the application "HW Konfig"
- ▶ Click on AL1103.
- ▶ Select [Target System] > [Ethernet ...] > [Edit Ethernet Users].
- > [Edit Ethernet Users] window appears.

#### 2 Search AL1103

- ▶ Click on [Durchsuchen ...] button.
- > [Browse Network] window appears.
- ▶ Click on [Start] button.
- > STEP 7 browses the Profinet network for devices.
- > List shows found devices.
- ▶ Select AL1103 in list and click [OK] to adopt the device.
- > The [MAC address] shows the MAC address of the AL1103

#### 3 Set IP address and network mask

- ▶ Click on the [Use IP parameters] selection field in group [Set IP configuration].
- ▶ Enter the required IP address in the [IP address] field.
- ▶ Enter the required subnet mask in the [Subnet mask] field.

#### 4 Assign device names

- ▶ Enter the required Profinet name in the [Device name] field.
- ▶ Click on the [Assign Name] button.
- > STEP 7 assigns the selected name to the AL1103.
- ▶ Click on the [Close] button to close the window.



## 8.5 Profinet: Configure IO-Link devices

18428

The AL1103 supports the configuration of the connected IO-Link devices out of the Profinet projection software. The configurable parameters depend on the corresponding IO-Link device.

Information about the usable functions: → **Profinet: Programmers' notes** (→ p. [49](#))



Available parameters of the IO-Link devices: → Operating instructions of the IO-Link device

## 8.6 Profinet: Programmers' notes

12761

The programmer can access on the following data from the PLC application:

- Read device information of the AL1103
- Read diagnostics and alarms
- Set parameters of the connected IO-Link devices



The following sections show the available options.



Further information about the functional/operational blocks: → Help function of the Profinet projection software

## 8.6.1 Read and write I&M datasets

2261

Symbol / function block	Meaning	Remarks
GET_IM_DATA / FB	Function block for reading the I&M datasets of a device  GET_IM_DATA only supports the reading of the I&M0 dataset	Input parameters: <ul style="list-style-type: none"> <li>IM_TYPE = 0</li> </ul>
RDREC	Function block for acyclic reading of datasets	Input parameters: <ul style="list-style-type: none"> <li>I&amp;M0: Index = 0xAFF0</li> <li>I&amp;M1: Index = 0xAFF1</li> <li>I&amp;M2: Index = 0xAFF2</li> <li>I&amp;M3: Index = 0xAFF3</li> </ul>
WRREC	Function block for acyclic writing of datasets  Observe access rights on datasets!	Input parameters: <ul style="list-style-type: none"> <li>I&amp;M1: Index = 0xAFF1</li> <li>I&amp;M2: Index = 0xAFF2</li> <li>I&amp;M3: Index = 0xAFF3</li> </ul>

## 8.6.2 Detect diagnostics and alarms

2272

Symbol / operational block	Meaning	Remarks
I/O_FLT1 / OB82	Diagnostic alarms	
I/O_FLT2 / OB83	Pull/plug in alarms	
RACK_FLT / OB86	Module rack failure	



Available alarms and diagnostic messages: → **Diagnostic and alarms** (→ p. [75](#))

### 8.6.3 Configure IO-Link devices

1860

Symbol / function block	Description	Remarks
IO_LINK_DEVICE / FB5001	Acyclic access to the parameters of an IO-Link device	Input parameters: <ul style="list-style-type: none"> <li>▪ CAP: Access point for function AL1103: 0xB400</li> <li>▪ PORT: HW-ID: Slot/sub-slot of the IO-Link port with connected IO-Link device                          Port X01: 1                          Port X02: 2                          Port X03: 3                          Port X04: 4                          Port X05: 5                          Port X06: 6                          Port X07: 7                          Port X08: 8</li> <li>▪ IOL_INDEX and IOL_SUBINDEX: depends on the IO-Link device (→ operating instructions of the IO-Link device)</li> </ul>
IOL_CALL / FB1	Acyclic access to the parameters of an IO-Link devices (obsolete)	→ IO_LINK_DEVICE

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## 9 Operation

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22368

## 9.1 Identify device

22816

In the online mode, the user can identify the device using the status LEDs RDY, BF und SF

- ▶ Start LR DEVICE.
- ▶ Scan network for devices.
- > LR DEVICE detects the device.
- ▶ Click on the selection field next to the device name.



- > The status LEDs on the unit flash asynchronously.

## 9.2 Read device information

12741

In order to get information about the current status of the hardware and software components of the device, the user can use the following possibilities:

- **Web interface: Read device and diagnostic information** (→ p. [54](#))
- **LR DEVICE: Read device information** (→ p. [55](#))
- **Profinet: Read & write device information** (→ p. [55](#))

## 9.2.1 Web interface: Read device and diagnostic information

12744

In order to read the diagnostic information about the current device status via the web interface:

- ▶ Connect laptop/PC and AL1103 via the Ethernet internet.
- ▶ Start web browser.
- ▶ Enter the following into the address field of the browser: and confirm with [ENTER]:  
<IP address of the device>
- > Web browser shows the web interface of the device.
- > The page shows the following data:
  - Table with connected IO-Link devices

Name	Description
[Port]	Number of the IO-Link interface
[Mode]	Operating mode of the IO-Link interface
[Comm. Mode]	Baud rate of the IO-Link interface
[MasterCycleTime]	Cycle time
[Vendor ID]	ID of the manufacturer of the IO-Link device
[Device ID]	ID of the IO-Link device
[Name]	Article number of the IO-Link device <ul style="list-style-type: none"> <li>▪ For ifm articles: This article number is stored along with a link to the produkt page on the ifm website.</li> </ul>
[Serial]	Serial number of the IO-Link device
[LR Interval]	Cycle time for the communication with the SmartObserver

- Version information of the installed firmware components

Name	Description
[Firmware version]	Firmware version
[FirmwareCN Version]	Version of the firmware container
[Bootloader Version]	Version of the boot loader
[NETX Firmware Version]	Version of the Profinet firmware

- Diagnostic information of the device

Name	Description
[Current]	Current (in mA)
[Voltage]	Voltage (in mV)
[Short Circuit]	Number of detected short circuits
[Temperature]	Device temperature (in °C)



The page of the device is constantly updated. This is why the data is always up-to-date.

## 9.2.2 LR DEVICE: Read device information

11614

To show information about the AL1103:

- ▶ Start LR DEVICE.
- ▶ Scan network for devices.
- > LR DEVICE shows recognised AL1103.
- ▶ Mouse click on AL1103
- > The header shows the following information:

Name	Description	Possible values	
Device name	Article number of the device	AL1103	
Manufacturer	Manufacturer of the device	ifm electronic gmbh	
Device ID	IO-Link ID of the device		
Serial number	Serial number of the device		
Revision	Hardware revision / software revision of the unit		
Type of unit	Name of the device	IO-Link master StandardLine Profinet 8 ports IP 69K	
Device status	Current status of the slave	<input type="checkbox"/>	no information about the condition
		<input style="background-color: green; width: 15px; height: 15px;" type="checkbox"/>	OK: no errors, no warning, no information
		<input style="background-color: blue; width: 15px; height: 15px;" type="checkbox"/>	OK: no errors, no warning, information
		<input style="background-color: yellow; width: 15px; height: 15px;" type="checkbox"/>	Warning
		<input style="background-color: red; width: 15px; height: 15px;" type="checkbox"/>	Error

## 9.2.3 Profinet: Read & write device information

22783

I&M0 provide the user with device-specific basic information. This ensures reliable identification of the device, the device's hardware and software components, and the manufacturer.

The datasets I&M1 to 3 offer the programmer the possibility to store project-specific information on the device.

The programmer can access the I&M0 datasets of the slots 0 and 1 in the Profinet projection software via the following functions:



- Information about the usable function blocks: → **Profinet: Programmers' notes** (→ p. [49](#))
- Further information about the I&M datasets: → **I&M datasets** (→ p. [74](#))

## 9.3 Reboot the device

12760

When restarting the device, all settings are kept.

To restart the AL1103:

- ▶ Start LR DEVICE.
- ▶ Scan the network for devices.
- > LR DEVICE recognises the AL1103.
- ▶ Under [ONLINE]: Click on [AL1103]
- ▶ Select the [Setup] section.
- > LR DEVICE shows available parameters.
- ▶ Click on [Restart] to restart the device.
- > LR DEVICE restarts the AL1103.

## 9.4 Error detection and elimination

11610

In order to recognise and eliminate errors, the user can use the following resource:

- Status LED of the unit (→ **LED indicators** (→ p. [23](#)))
- Acyclic alarms and diagnostic messages (→ **Diagnostic and alarms** (→ p. [75](#)))



## 9.5 Firmware update

22425

The new firmware is installed via the device's web interface.



If the firmware update is not successful, deactivate all connections to the Profinet PLC, LR SmartObserver and LR DEVICE and repeat the process.

- ▶ Stop Profinet PLC.
- ▶ Set the parameter [IP address SmartObserver] to 255.255.255.255 (→ **Configure the interface to the SmartObserver** (→ p. 35)).
- ▶ Stop the LRAgent.LRDevice service in the Windows task manager.

To install a new firmware version on the device:

### Requirements

- > File with new firmware has been downloaded.
- > Ethernet connection between laptop/PC and device is established.

### 1 Call up web interface

- ▶ Start web browser.
- ▶ Enter the following into the address field of the browser: and confirm with [ENTER]:  
<IP-Adresse des Geräts>/update
- > Web browser shows the [Firmware Update] page.

### 2 Load new firmware to AL1103

- ▶ Click on [Datei auswählen].
- > Dialogue window appears.
- ▶ Select the firmware file and click on [Öffnen] in order to adopt the file.
- ▶ Click on [Submit] to start the firmware update.
- > Firmware is being loaded to the device.
- > After successful storage, the success message is displayed

### 3 Restart the device

- ▶ Click on [Restart device now] to restart the device.
- > The status LED RDY flashes quickly.
- > Firmware is updating.
- ▶ Follow the instructions in the browser.

## 9.6 Exchange IO-Link device

7775

To exchange an IO-Link device:

**Requirement:**

- > IO-Link device is with factory settings.
- > IO-Link device supports IO-Link standard 1.1 or higher.

### 1 Set data storage

- ▶ Set the following parameters of the IO-Link port:  
[Validation / Data Storage] = Type compatible V1.1 device with Restore  
OR  
[Port x IO-Link Validation / Data Storage] = Type compatible V1.1 device with Restore
- ▶ Save changes.

### 2 Exchange IO-Link device

- ▶ Disconnect old IO-Link device from AL1103.
- ▶ Connect new IO-Link device with the same IO-Link port of the AL1103.
- > IO-Link master copies parameter values from the data memory to the new IO-Link device.

## 10 Maintenance

21577

The operation of the unit is maintenance-free.

- ▶ Clean the surface of the unit when necessary. Do not use any caustic cleaning agents for this!
- ▶ After use, dispose of the unit in an environmentally friendly way in accordance with the applicable national regulations.



## 11 Factory settings

22671

In the factory settings, the device has the following parameter settings:

Parameters	Factory setting
[IP address]	0.0.0.0
[Subnet mask]	0.0.0.0
[IP gateway address]	0.0.0.0
[Profinet name]	blank
Data Storage	empty

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7156



## 12.1 Technical data

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9011

## 12.1.1 Application

23710

Application	
Application	Hygienic systems; I/O modules for field applications
Daisy-chain function	Communication interface

## 12.1.2 Electrical data

22819

Electrical data	
Operating voltage	20...30 DC; (US; to SELV/PELV)
Current Consumption [mA]	300...3900; (US)
Protection class	III
Sensor supply US	
Max. current load total [A]	3.6

## 12.1.3 Inputs / outputs

23711

Inputs / outputs	
Total number of inputs and outputs	16; (configurable)

## 12.1.4 Inputs

22820

Inputs	
Number of digital inputs	16; (IO-Link Port Class A: 8 x 2)
Switching level high [V]	11...30 DC
Switching level low [V]	0...5 DC
Digital inputs protected against short circuits	yes

## 12.1.5 Outputs

22821

Outputs (digital)	
Output function	8; (IO-Link Port Class A: 8 x 1)
Max. current load per output [mA]	200
Short-circuit protection	yes

## 12.1.6 Interfaces

22822

Interfaces	
Communication interface	Ethernet; IO-Link
Communication interface	IO-Link; TCP/IP; PROFINET IO
Ethernet	
Transmission standard	10Base-T; 100Base-TX
Transmission rate	10; 100
Protocol	TCP/IP; PROFINET IO
Factory settings	<ul style="list-style-type: none"> <li>▪ IP address: 0.0.0.0</li> <li>▪ Subnet mask: 0.0.0.0</li> <li>▪ Gateway IP address: 0.0.0.0</li> <li>▪ MAC address: see type label</li> </ul>
IO-Link Master	
Transmission type	COM 1 / COM 2 / COM 3
IO-Link revision	V1.1
Number of ports class A	8

## 12.1.7 Operating conditions

22823

Operating conditions	
Applications	Indoor use
Ambient temperature [°C]	-25...60
Storage temperature [°C]	-25...85
Max. perm. relative air humidity [%]	90
Max. height above sea level [m]	2000
Protection rating	IP 65; IP 67; IP 69K; (operation with stainless steel protective caps: IP 69K)
Pollution Degree	2

## 12.1.8 Approvals / tests

22824

Approval / tests	
EMC	<ul style="list-style-type: none"> <li>▪ EN 61000-6-2</li> <li>▪ EN 61000-6-4</li> </ul>
MTTF [Years]	90



### 12.1.9 Mechanical data

22825

Mechanical data	
Weight [g]	385
Materials	Housing: PA grey; socket: stainless steel (1.4404 / 316L)

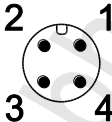
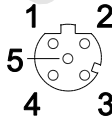
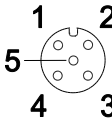
### 12.1.10 Accessories

23707

Accessories	
Accessories (supplied)	Protective cap: 1 x M12, stainless steel E12542

### 12.1.11 Electrical connection

22826

Voltage supply IN X31											
Connector	M12										
Wiring	 <table style="display: inline-table; vertical-align: middle;"> <tr> <td>1:</td> <td>+ 24 V DC (US)</td> </tr> <tr> <td>2:</td> <td>-</td> </tr> <tr> <td>3:</td> <td>GND (US)</td> </tr> <tr> <td>4:</td> <td>-</td> </tr> </table>	1:	+ 24 V DC (US)	2:	-	3:	GND (US)	4:	-		
1:	+ 24 V DC (US)										
2:	-										
3:	GND (US)										
4:	-										
Ethernet IN / OUT X21, X22											
Connector	M12										
Wiring	 <table style="display: inline-table; vertical-align: middle;"> <tr> <td>1:</td> <td>TX +</td> </tr> <tr> <td>2:</td> <td>RX +</td> </tr> <tr> <td>3:</td> <td>TX -</td> </tr> <tr> <td>4:</td> <td>RX -</td> </tr> <tr> <td>5:</td> <td>-</td> </tr> </table>	1:	TX +	2:	RX +	3:	TX -	4:	RX -	5:	-
1:	TX +										
2:	RX +										
3:	TX -										
4:	RX -										
5:	-										
Process connection IO-Link Ports Class A X01...X0<IOL_AnzPorts>											
Connector	M12										
Wiring	 <table style="display: inline-table; vertical-align: middle;"> <tr> <td>1:</td> <td>+ 24 V DC (US)</td> </tr> <tr> <td>2:</td> <td>DI</td> </tr> <tr> <td>3:</td> <td>GND (US)</td> </tr> <tr> <td>4:</td> <td>C/Q IO-Link</td> </tr> <tr> <td>5:</td> <td>-</td> </tr> </table>	1:	+ 24 V DC (US)	2:	DI	3:	GND (US)	4:	C/Q IO-Link	5:	-
1:	+ 24 V DC (US)										
2:	DI										
3:	GND (US)										
4:	C/Q IO-Link										
5:	-										

## 12.2 Profinet

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22433

## 12.2.1 Parameter data

1630

Slot	Subslot	Name	Description
1	1	Master	Parameter data of the IO-Link master (→ <b>Parameter of the IO-Link master</b> (→ p. <a href="#">68</a> ))
	2	Port X01	<ul style="list-style-type: none"> <li>▪ Parameter data of the IO-Link ports (→ <b>Parameters of the IO-Link ports</b> (→ p. <a href="#">69</a>))</li> <li>▪ modules (→ <b>Profinet modules</b> (→ p. <a href="#">72</a>))</li> </ul>
	3	Port X02	
	4	Port X03	
	5	Port X04	
	6	Port X05	
	7	Port X06	
	8	Port X07	
	9	Port X08	

### Parameter of the IO-Link master

22788

Parameter	Description	Possible values	
[Access Rights]	The access rights to the parameter data, process data and events/diagnostic messages of the IO-Link master and the connected IO-Link devices	Profinet + LineRecorder	<ul style="list-style-type: none"> <li>▪ Profinet and LR DEVICE have read and write access rights to parameters and process data</li> <li>▪ Profinet and LR DEVICE have read access rights to events/alarms</li> </ul>
		Profinet + LineRecorder (ro)	<ul style="list-style-type: none"> <li>▪ Profinet has read and write access rights to parameters and process data</li> <li>▪ Profinet has read access rights to events/alarms</li> <li>▪ LR DEVICE only has read access rights to parameters, process data and events/alarms</li> </ul>
		Profinet only	<ul style="list-style-type: none"> <li>▪ Profinet has read and write access rights to parameters and process data</li> <li>▪ Profinet has read access rights to events/alarms</li> <li>▪ LR DEVICE has no access rights (parameters, process data, events/alarms, web interface, firmware update)</li> </ul>
		keep setting	keeps settings

## Parameters of the IO-Link ports

22787

Parameter	Description	Possible values	
[Fail-safe mode]	Behaviour in case the Profinet connection is interrupted	No Fail Safe	deactivated
		Fail Safe Reset Value	reset to default values
		Fail Safe Old Value	maintain the most recent valid process value
		Fail Safe with Pattern	set user-defined values
[Pattern Value]*	<ul style="list-style-type: none"> <li>required values for the process data in case the connection is interrupted (as hexadecimal value)</li> <li>Pattern depends on the size of the selected Profinet module</li> </ul>	Per byte: 0x00 ... 0xFF	
[Port cycle time]	Cycle time of the data transmission at the IO-Link port	as fast as possible	The device automatically sets the fastest possible cycle time
		2.0 ms ... 128.0 ms	2 milliseconds ... 128 milliseconds
[Validation / Data Storage]	Supported IO-Link standard and behaviour of the AL1103 when a new IO-Link device is connected to the IO-Link port	no check and clear	<ul style="list-style-type: none"> <li>no verification of the vendor ID and device ID</li> <li>no data storage</li> </ul>
		Type compatible V1.0 device	<ul style="list-style-type: none"> <li>IO-Link device is compatible with the V1.0 IO-Link standard</li> <li>Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>no data storage</li> </ul>
		Type compatible V1.1 device	<ul style="list-style-type: none"> <li>IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>no data storage</li> </ul>
		Type compatible V1.1 device with Backup + Restore	<ul style="list-style-type: none"> <li>IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>The IO-Link master saves the parameter values of the connected IO-Link device; modifications of the parameter values are also stored (→ observe the note!)</li> <li>When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device.</li> </ul>

Appendix

Parameter	Description	Possible values	
		Type compatible V1.1 device with Restore	<ul style="list-style-type: none"> <li>▪ IO-Link device is compatible with the V1.1 IO-Link standard</li> <li>▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID)</li> <li>▪ The IO-Link master stores the parameter values of the connected IO-Link device once if the data memory of the AL1103 is empty.</li> <li>▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device.</li> </ul>
[Vendor ID (VID)]	ID of the manufacturer that is to be validated	0 ... 65535	ID of the manufacturer of the IO-Link device (ifm electronic: 310)
[Device ID]	ID of the IO-Link device that is to be validated	0 ... 16777215	ID of the IO-Link device

\* ... settings are only valid if [Fail Safe Mode] = Fail Safe with Pattern



If the parameter values of an IO-Link device are changed with IO\_LINK\_DEVICE, the backup mechanism remains ineffective. The changed parameter values are not stored on the IO-Link master.

## 12.2.2 Cyclic data

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22429

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## Profinet modules

22685

Module	Description	
IO-Link 32 I/ 32 O + PQI	IO-Link activated	32 bytes input and output data and PQI
IO-Link 16 I/ 16 O + PQI		16 bytes input and output data and PQI
IO-Link 8 I/ 8 O + PQI		8 bytes input and output data and PQI
IO-Link 4 I/ 4 O + PQI		4 bytes input and output data and PQI
IO-Link 2 I/ 2 O + PQI		2 bytes input and output data and PQI
IO-Link 1I/1O +PQI		1 byte input and output data and PQI
IO-Link 1I/15O +PQI		1 byte input and 15 bytes output data and PQI
IO-Link 32I +PQI		32 bytes input data and PQI
IO-Link 16I +PQI		16 bytes input data and PQI
IO-Link 8I +PQI		8 bytes input data and PQI
IO-Link 4I +PQI		4 bytes input data and PQI
IO-Link 2I +PQI		2 bytes input data and PQI
IO-Link 1I +PQI		1 bytes input data and PQI
IO-Link 32O +PQI		32 bytes output data and PQI
IO-Link 16O +PQI		16 bytes output data and PQI
IO-Link 8O +PQI		8 bytes output data and PQI
IO-Link 4O +PQI		4 bytes output data and PQI
IO-Link 2O +PQI		2 bytes output data and PQI
IO-Link 1O +PQI	1 bytes output data and PQI	
DI + PQI	IO-Link deactivated	Digital input and PQI
DO + PQI		Digital output and PQI
Disabled	deactivated	



## PQI (Port Qualifier Information)

22686

Port Qualifier Information (PQI) contains diagnostic information about the IO-Link port. In addition to the process data, the IO-Link master sends the PQI to the Profinet controller.

Bit							
7	6	5	4	3	2	1	0
PQ	DE	DA	--	--	--	DI2	DI4

Legend:

DI4	Signal status of the digital input on Pin 4 (if used)	FALSE TRUE	= OFF = ON
DI2	Signal status of the digital input on Pin 2 (if used)	FALSE TRUE	= OFF = ON
DA	Device Available: shows if the IO-Link device has been recognised and if the device is in the "preoperate" or in the "operate" state	FALSE TRUE	= no device = device recognised
DE	Device Error: shows if an error or a warning occurred; Note: The user needs to determine the cause of the fault separately via acyclic services.	FALSE TRUE	= no error = error
PQ	Port Qualifier: shows if IO data is valid	FALSE TRUE	= invalid = valid

## 12.2.3 Acyclic data

22427

### I&M datasets

22778

The AL1103 supports the following I&M datasets (I&M = Identification & Maintenance):

#### I&M0 (Slot 0)

22779

Variable	Description	Access*	Size
Vendor ID	IO-Link ID of the manufacturer	r	2
OrderID	Order number of the device (numbers are separated by blanks)	r	20
Serial number	Serial number of the device (numbers separated by blanks)	r	16
Hardware revision	Hardware revision of the device	r	2
Software revision prefix	Prefix of the software revision of the device (V, R, P, U or T)	r	1
Software Revision	Software revision (numbers separated by blanks, e.g. x y z in "Vx.y.z")	r	3
Revision Counter	Revision counter; is incremented with each parameter change	r	2
Profile ID	ID of sub-module profile (Slot 0: 0x0000)	r	2
Profile Specific Type	additional value for profile ID; 0, if not used	r	2
IMVersion	I&M version (default value: 0x0101)	r	2
IMSupported	Supported I&M datasets (0x1110 for I&M1-3)	r	2

\* ... r = only read

#### I&M1 (Slot 0)

22765

Variable	Description	Access*	Size
TagFunction of submodule	function of the device (ASCII, padded with spaces)	r/w	32
TagLocation of submodule	Location of the device in the plant (ASCII, padded with spaces)	r/w	22

\* ... r/w = read and write

#### I&M2 (Slot 0)

22780

Variable	Description	Access*	Size
Installation_Date	Installation date of the device (ASCII, padded with spaces)	r/w	16
	reserved	r/w	38

\* ... r/w = read and write

#### I&M3 (Slot 0)

22781

Variable	Description	Access*	Size
Descriptor	Description of the device (ASCII, padded with spaces)	r/w	54

\* ... r/w = read and write

## Appendix

## I&amp;M0 (Slot 1)

22782

Variable	Description	Access*	Size
Vendor ID	IO-Link ID of the manufacturer	r	2
OrderID	Order number of the device (numbers are separated by blanks)	r	20
Serial number	Serial number of the device (numbers separated by blanks)	r	16
Hardware revision	Hardware revision of the device	r	2
Software revision prefix	Prefix of the software revision of the device (V, R, P, U or T)	r	1
SOFTWARE_REVISION	Software revision (numbers separated by blanks, e.g. x y z in "Vx.y.z")	r	3
REVISION_COUNTER	Revision counter; is incremented with each parameter change	r	2
Profile ID	ID of the sub-module profile (Slot 1: 0x4E01 = IO-Link)	r	2
Profile Specific Type	additional value for profile ID; 0, if not used	r	2
IMVersion	I&M version (default value: 0x0101)	r	2
IMSupported	Supported I&M datasets (0x0E for I&M1-3)	r	2

\* ... r = only read

## Diagnostic and alarms

22784

ECD code	Name	Description	Type
0x02	EVNT_CODE_M_PDU_CHECK	Receive frame with CRC error	Alarm
0x1B	EVNT_CODE_S_RETRY	Repetitions detected	Alarm
0x1E	EVNT_CODE_P_SHORT	Short circuit on C/Q cable detected	Diagnostics
0x1F	EVNT_CODE_P_SENSOR	Error in the sensor supply	Diagnostics
0x20	EVNT_CODE_P_ACTOR	Error in the actuator supply	Diagnostics
0x21	EVNT_CODE_P_POWER	Error in the power supply of the IO-Link master	Diagnostics
0x28	EVNT_CODE_DSREADY_NOACTION	Data storage completed, but no action, since CRC was correct	Alarm
0x29	DS_FAULT_IDENT	Sensor does not match the content of the data memory	Alarm
0x2A	DS_FAULT_SIZE	Sensor parameters too large for data memory	Alarm
0x2B	DS_FAULT_UPLOAD	Error during data memory transmission from the sensor	Alarm
0x2C	DS_FAULT_DOWNLOAD	Error during data memory transmission to the sensor	Alarm
0x2F	DS_FAULT_DEVICE_LOCKED	Error during data storage because the device is blocked	Alarm
0x32	EVNT_CODES_DSREADY_DOWNLOAD	Parameter transmission to the sensor finished	Alarm
0x33	EVNT_CODE_DSREADY_UPLOAD	Parameter transmission from the sensor finished	Diagnostics

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F	ifm electronic s.a. • 93192 Noisy-le-Grand Cedex • Tél. +33 0820 22 30 01
FIN	ifm electronic oy • 00440 Helsinki • Tel. +358 75 329 5000
GB, IRL	ifm electronic Ltd. • Hampton, Middlesex TW12 2HD • Tel. +44 208 / 213-0000
GR	ifm electronic Monoprosopi E.P.E. • 15125 Amaroussio • Tel. +30 210 / 6180090
H	ifm electronic kft. • 9028 Győr • Tel. +36 96 / 518-397
I	ifm electronic s.a. • 20041 Agrate-Brianza (MI) • Tel. +39 039 / 68.99.982
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IND	ifm electronic India Branch Office • Kolhapur, 416234 • Tel. +91 231-267 27 70
J	efector co., ltd. • Chiba-shi, Chiba 261-7118 • Tel. +81 043-299-2070
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MEX	ifm efector S. de R. L. de C. V. • Monterrey, N. L. 64630 • Tel. +52 81 8040-3535
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