

# CE

# **Model Number**

# DK20-25/110/124

Print mark contrast sensor with 5-pin, M12 x 1 connector

#### **Features**

- Diffuse mode sensor for recording any • print mark
- Static TEACH-IN: automatic switching ٠ threshold adaptation
- Optical system exchangeable by 90° .
- 30 us response time, suitable for ex-• tremely rapid scanning processes
- 3 emitter colors: green, red and blue

# **Product information**

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/pushpull).

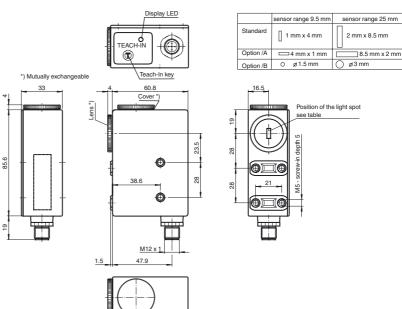
The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

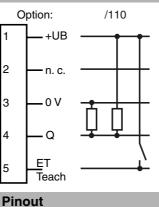
The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.





# **Electrical connection**





Refer to "General Notes Relating to Pepperl+Fuchs Product Information" Pepperl+Fuchs Group www.pepperl-fuchs.com

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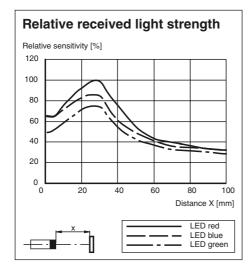
Technical data			Accessories
General specifications			V15-G-5M-PVC
Sensor range		25 mm +/- 6 mm	Female cordset, M12, 5-pin, PVC cable
Light source		LED	
Light type		Visible green/red/blue, modulated light	V15-W-5M-PVC
Light spot representation		2 mm x 8.5 mm	Female cordset, M12, 5-pin, PVC cable
Angle deviation		max. ± 3°	
Ambient light limit			OMH-DK
Continuous light		7000 Lux	Right-Angled Mounting Bracket
Teach-In		static Teach-In	ОМН-ДК-1
Functional safety related para	meters		-
MTTF <sub>d</sub>		650 a	Flat Mounting Bracket
Mission Time (T <sub>M</sub> )		20 a	Other suitable accessories can be found a
Diagnostic Coverage (DC)		0 %	www.pepperl-fuchs.com
Indicators/operating means			······································
Function indicator		LED yellow; switching operation: lights up if print mark is detec- ted Teach-In operation: flashing slowly alarm display: flashing quickly, if no safe operation is possible	
Control elements		Teach-In key	
Electrical specifications			
Operating voltage	UB	10 30 V DC	
Ripple	2	10 %	
No-load supply current	I <sub>0</sub>	≤ 70 mA	
Input	0		
Function input		Teach-In input	
Output			
Switching type		light/dark on switchable, results from the order of the Teach-In	
Signal output		Push-pull output, short-circuit protected, reverse polarity protected	
Switching voltage		PNP: ≥ (+U <sub>B</sub> -2.5 V) , NPN: ≤ 1.5 V	
Switching current		max. 200 mA	
Switching frequency	f	16.5 kHz	
Response time		30 µs	
Ambient conditions			
Ambient temperature		-20 60 °C (-4 140 °F)	
Storage temperature		-20 75 °C (-4 167 °F)	
Mechanical specifications			
Protection degree		IP67	
Connection		M12 x 1 connector, 5-pin	
Material			
Housing		PC (glass-fiber-reinforced Makrolon)	
Optical face		glass	
Mass		200 g	
Compliance with standards a ves	nd direct		
Standard conformity			
Product standard		EN 60947-5-2:2007 IEC 60947-5-2:2007	
Shock and impact resistance		IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions	
Vibration resistance		IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions	
Approvals and certificates			
Approvals and certificates UL approval		cULus Listed , Class 2 power source	

2

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### Additional information

#### Construction

This device is supplied with a changeable Lens. By interchanging Lens and cover the sensor is able to be modified from a sidelooker to a top-looker and vice versa.

# Adjustment

- 1. Point the light spot to the print mark. With mirroring or shiny object surface the sensor has to be tilt by 10° ... 15°.
- 2. Press Teach-In key at the device or apply a positive pulse (UB+) for at least 50 ms to the external Teach-In input. After finishing this first step, the indicator LED flashes slowly (approx. 1 Hz).
- 3. Point light spot to the underground/background.
- 4. Press Teach-In key or apply Teach-In signal once more.
- 5. If Teach-In successful: sensor in switching mod, LED off. Alarme-Function: insufficient contrast. No reliable switching operation possible. Indicator LED flashes fast (approx. 4 Hz)
- 6. Return to switching mode when pressing key

The switching signal level is set automatically to the middle between print mark and background.

If there is the same contrast between mark and background for various transmitter colours, the sensor selects a transmitter colour by random.

For exact contrast evaluation the DK..., as an option, can be delivered with an additional analogue output.

