Model Number

MLV41-54-G-IO/25/92/136

Retroreflective sensor
with 4-pin, M12 x 1 connector

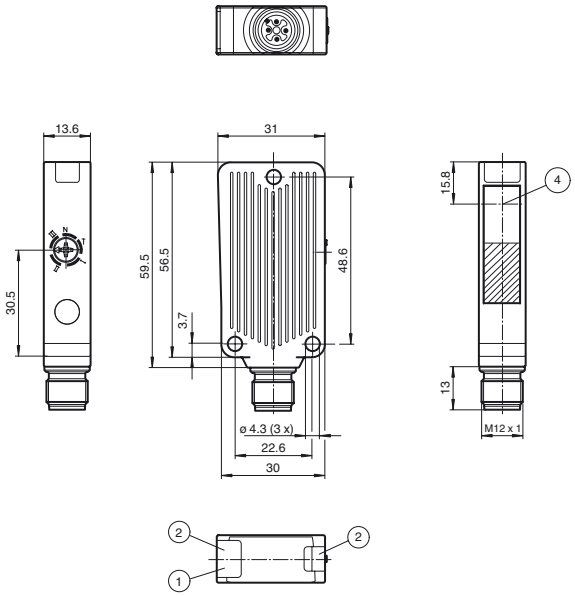
Features

- Rugged series in corrosion-resistant metal housing
- Reliable recognition of reflective objects and clear glass
- Two machines in one: clear object detection or reflection operating mode with long range
- IO-link interface for service and process data
- TEACH-IN switch for setting the contrast detection levels
- Resistant against noise: reliable operation under all conditions

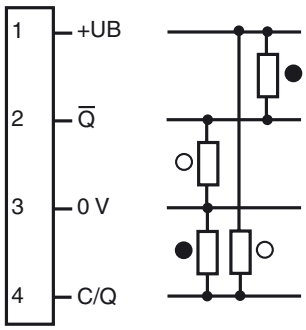
Product information

With the MLV41-54-G reflex sensor with IO-Link interface for the first time a universal communication is available for diagnosis and parameterization through to the sensor level. This provides particular advantages in the service area (fault elimination, maintenance and device replacement), during commissioning (cloning, identification, configuration and localization) and during operation (job changeover, continuous parameter monitoring and online diagnosis).

Dimensions

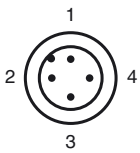


Electrical connection

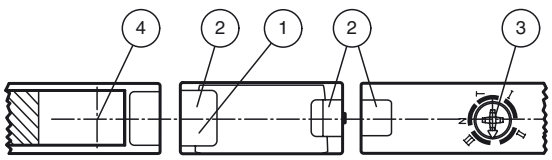


○ = Light on
● = Dark on

Pinout



Indicators/operating means



1	Operating display	green
2	Functional display	yellow
3	Teach-In switch	
4	Optical center emitter and receiver	

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Technical data

General specifications		
Effective detection range		0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Reflector distance		0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Threshold detection range		6.5 m
Reference target		H85-2 reflector
Light source		LED
Light type		modulated visible red light , 660 nm
Polarization filter		yes
Angle deviation		max. ± 1°
Diameter of the light spot		approx. 100 mm at detection range 4 m
Angle of divergence		1.5 °
Optical face		frontal
Ambient light limit		40000 Lux
Functional safety related parameters		
$MTTF_d$		900 a
Mission Time (T_M)		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator		2 LEDs yellow for switching state, stability control, TEACH-IN and contrast detection mode
Control elements		5-step switch for setting the contrast detection levels.
Contrast detection levels		switch position I: 10 % - clean, water filled PET bottles switch position II: 18 % - clear glass bottles switch position III: 40 % - coloured glass or opaque materials adjustable due to Teach-In switch
Parameterization indicator		IO link communication: green LED goes out briefly (1 Hz)
Electrical specifications		
Operating voltage	U_B	10 ... 30 V DC when operating in IO-Link mode: 18 ... 30 V
Ripple		max. 10 %
No-load supply current	I_0	max. 35 mA
Interface		
Interface type		IO-Link
Protocol		IO-Link V1.0
Mode		COM 2 (38.4 kBaud)
Output		
Signal output		2 push-pull (4 in 1) outputs, complementary, short-circuit proof, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	U_d	≤ 2.5 V DC
Switching frequency	f	1000 Hz
Response time		0.5 ms
Ambient conditions		
Ambient temperature		-40 ... 60 °C (-40 ... 140 °F)
Storage temperature		-40 ... 75 °C (-40 ... 167 °F)
Mechanical specifications		
Degree of protection		IP67
Connection		4-pin, M12 x 1 connector
Material		
Housing		aluminum , Delta-Seal coated
Optical face		glass pane
Connector		metal
Mass		50 g
Compliance with standards and directives		
Directive conformity		
EMC Directive 2004/108/EC		EN 60947-5-2:2007
Standard conformity		
Product standard		EN 60947-5-2:2007 IEC 60947-5-2:2007
Approvals and certificates		
Protection class		II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 , functional insulation acc. to DIN EN 50178
UL approval		cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval		CCC approval / marking not required for products rated ≤36 V

Accessories

MLV41-54-G IODD
IODD for communication with MLV41-54-G-IO-Link sensors

IO-Link-Master02-USB
IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

IODD Interpreter DTM
Software for the integration of IODDs in a frame application (e. g. PACTware)

OMH-09
Mounting bracket for Sensors series MLV41 for M12 rod mounting

OMH-41
Mounting bracket

ORR50G
Reflector, rectangular 50.9 mm x 60.9 mm, mounting holes, fixing strap and polarization filter

V1-G-2M-PUR
Female cordset, M12, 4-pin, PUR cable

V1-W-2M-PUR
Female cordset, M12, 4-pin, PUR cable

Other suitable accessories can be found at www.pepperl-fuchs.com

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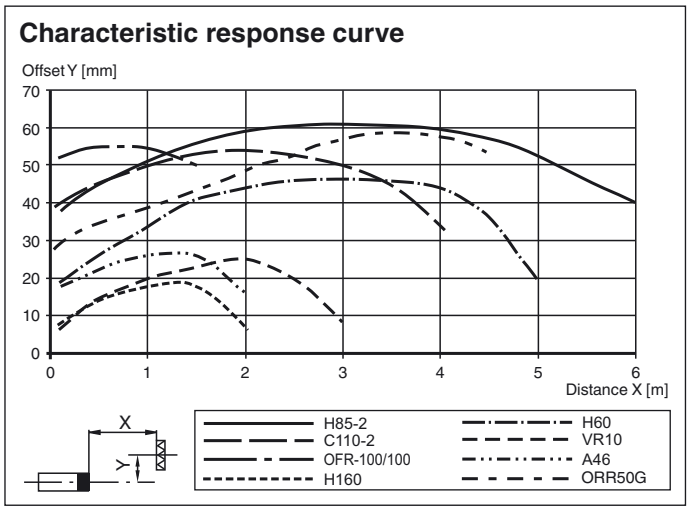
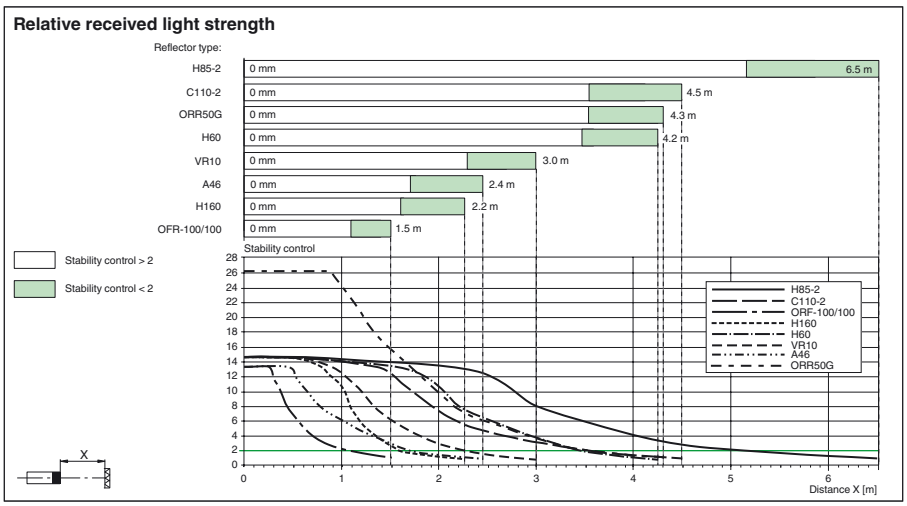
Curves/Diagrams





IO link function

The IO link operating mode is indicated by the green LED indicator with a short interruption (f = 1 Hz). IO link communication simultaneously provides process data (measurement data from the sensor) and access to requirement data.
The requirement data contains the following information:

Identification:

- Manufacturer information
- Product ID
- User-specific ID

Device parameters:

- Teach-in parameters
- Operating parameters
- Configuration parameters
- Device commands

Diagnostic messages and warnings

Additional information

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Adjustment instructions for Teach-In operation:

Step	Switch position	LED green	LED yellow	Time/ frequency	Explanations/ comments
1	N	on	flashes	4/s	In switch position "N" directed towards reflector. Reflector detected **without function reserve**.
	N	on	on	-	In switch position "N" directed towards reflector. Reflector detected **with function reserve** (recommended).
2	T	off/on	on	200 ms	The selection of a new switch position is indicated by the green LED going out for a short time. This also applies to the selection of the other switch positions.
	T	flashes	flashes	2.5/s	*Slow* alternating flashing: Teach-In process has been performed **correctly**. Max. duration of the Teach-In process: 2 s
	T	flashes	flashes	8/s	*Quick* alternating flashing: Teach-In process has **not** been performed **correctly**. (e.g. receiver signal not sufficient, sensor not directed correctly towards reflector). Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)
3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. clear glass bottles)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. coloured glass or non-transparent materials)

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